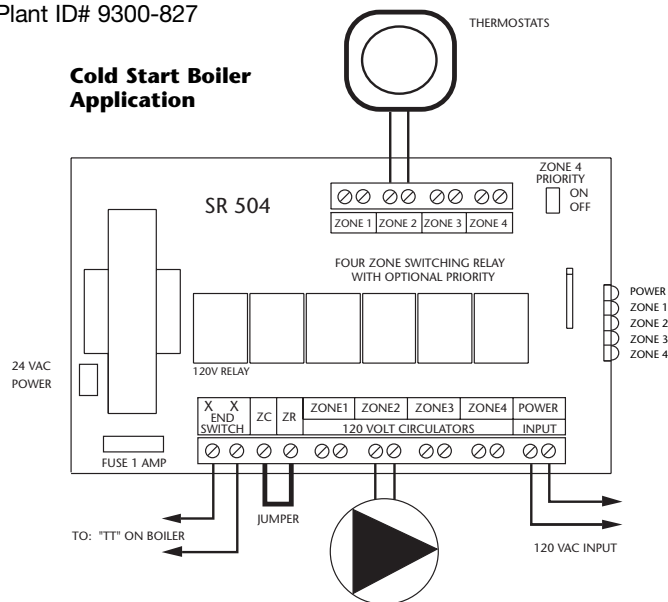
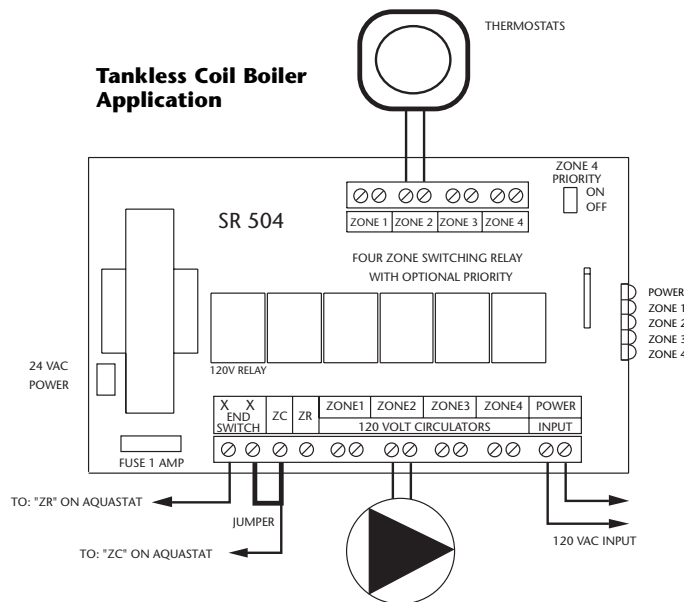


### Cold Start Boiler Application



### Tankless Coil Boiler Application



**Warning:** When using Alternative Wiring diagram, wiring instructions must be followed so power originates from the boiler aquastat. Failure to follow these wiring instructions may result in a secondary source of power being connected to the boiler that may activate it under certain circumstances, causing injury or death.

**Operation:** When any thermostat calls for heat, the appropriate circulator is energized and the isolated end switch (X and X) will start the boiler.

**Priority Operation:** When zone 4 is switched to the priority setting and is actuated, all other zones will stop operation until zone 4 is satisfied. When zone 4 is not switched to priority, all zones will operate independently.

**Jumper Placement:** The jumper should be placed between terminals ZC and ZR. Connect the isolated end switch to the aquastat control on the boiler.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

#### The Taco Connection:

Combine the reliability of the Taco Zone Valves, Priority Zoning Circulators, Thermostats, and the "00" family of circulators with the advanced features of the Taco Zone Controls to achieve total system integration. No matter the application, Taco now provides the products to maximize system performance while simplifying both installation and service.

#### External Diagnostics:

Externally visible lights show full functionality of the switching relay. The green light should always be on, indicating that power is connected. When the thermostat calls for heat, both the appropriate circulator and red indicating light is energized.

#### Specifications:

PRODUCT NUMBER	NUMBER OF ZONES	TRANSFORMER VOLTAGE	MAXIMUM COMBINED LOAD	DIMENSIONS OF ENCLOSURE
				WIDTH HEIGHT DEPTH
SR504	4 with Priority	120 VAC Input	20 amps	10 1/4" 6 3/4" 2 3/4"

All Switching Relays are relay type DPST, have a thermostat current of .18, and have a single phase motor rating per zone of 1/3 hp (7.2A) @ 120 VAC.

**Operation:** When any thermostat calls for heat, the boiler and appropriate circulator are energized when the boiler temperature is above the set low limit.

**Priority Operation:** When zone 4 is switched to the priority setting and is actuated, all other zones will stop operation until zone 4 is satisfied. When zone 4 is not switched to priority, all zones will operate independently.

**Jumper Placement:** MOVE the jumper between terminals ZC and ZR to end switch X and ZC. Connect terminal ZC to ZC terminal on the aqua-stat control. Connect the other end switch X to ZR terminal on the aqua-stat control. Confirm polarity is consistent between boiler aquastat and switching relay.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

#### Features:

- External Indicator Lights
- Switchable Priority
- Simplified Wiring
- Fully Enclosed Snap-Out Relays
- Compact Design
- Fuse Protected
- 100% Factory Tested
- Isolated End Switch
- Contractor Friendly PC Board Layout
- Universal Thermostat Compatibility
- UL Approved
- 24 volt Power Input or Output Terminal
- Extended 3 Year Warranty
- Made in the USA

**Warning:** Wiring connections must be made in accordance with all applicable electrical codes and these instructions. Use copper wire only. Failure to follow this instruction can result in personal injury or death and/or property damage. 10-18 gauge wire recommended for 120 VAC connections with 9 in.lbs. max torque, 12-22 gauge wire for thermostat connections with 9 in.lbs. max torque, and 12-22 gauge wire for 24 VAC source with 5 in.lbs. max torque.

