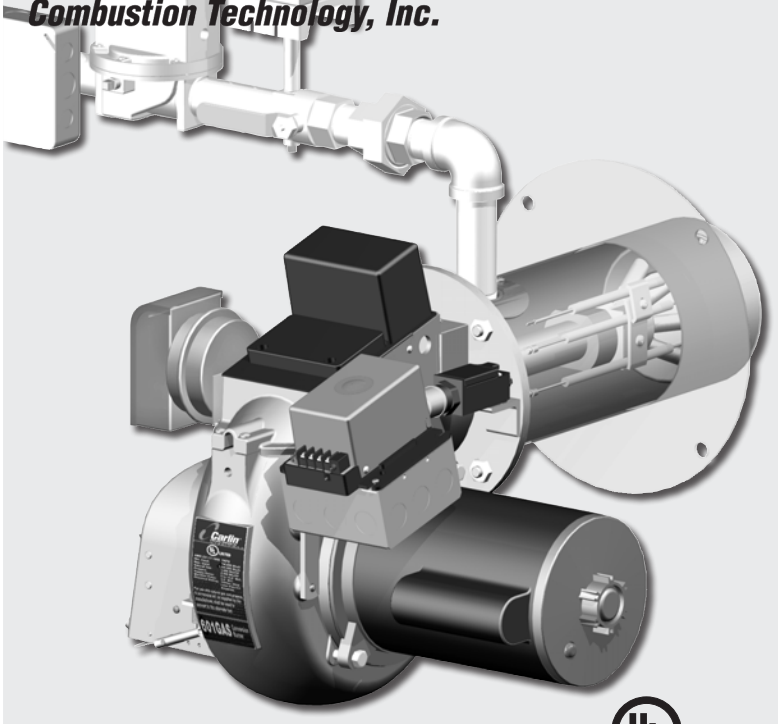
Carlin®
Combustion Technology, Inc.

MODEL **601GAS**™

Gas burner

Instruction Manual



UL LISTED

Ratings

Input: .....700,000 to 1,500,000 Btuh

Fuels: ..... Natural gas or propane gas

Max. supply pressure ..... 14 inches w.c.

Min. supply pressure ..... 5 inches w.c.

Manifold pressure..... 3.5 inches w.c.

Electrical: Power 120V/60 Hz/1-Phase

Motor ..... Marathon PSC 1/2 HP, 3450 RPM, 8.4 amps

Total Current..... Approx. less than 10 amps

Ignition: .....Carlin Model 41000 solid state ignitor

Control: .....Carlin Model 60200FR microprocessor control

Agencies: .....UL Listed

WARNING **Installer/servicer** — Except where specifically stated otherwise, this manual must be used only by a **qualified service technician**. (In the state of Massachusetts, this product must be installed by a licensed Plumber or Gas Fitter.) Failure to comply with this or other requirements in this manual could result in severe personal injury, death or substantial property damage.

WARNING **User** — Refer only to **User's Information** booklet for information regarding operation of this burner. The burner **Instruction Manual** is intended only for your service technician. The burner and heat exchanger must be inspected and started at least annually by your service technician.

Contents

PLEASE read this first 3

Codes and standards 3

601GAS burner at-a-glance.....4

Prepare site • prepare burner • mount burner 6

Install gas piping.....13

Wire burner.....14

Check system • start-up burner/appliance.....16

Perform checkout procedures • fill out certificate 18

Maintenance and service procedures.....20

Troubleshooting.....21

Dimensions and mounting information 23

Replacement parts 24

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PLEASE read this first . . .

Special attention flags

Please pay particular attention to the following when you see them throughout this manual.

DANGER Notifies you of hazards that **WILL** cause severe personal injury, death or substantial property damage.

WARNING Notifies you of hazards that **CAN** cause severe personal injury, death or substantial property damage.

CAUTION Notifies you of hazards that **WILL** or **CAN** cause minor personal injury or property damage.

NOTICE Notifies you of special instructions on installation, operation or maintenance that are important, but are not normally related to injury or property damage hazards.

General information

Burner applications

Follow all instructions in this manual and the appliance manual. Where appliance instructions differ from this manual, follow the appliance instructions. Read the label attached to the burner air tube to verify the burner is correct for the appliance being used. See page 8 for procedures.

Damage or shortage claims

The consignee of the shipment must file damage or shortage claims immediately against the transportation company.

When calling or writing about the burner . . .

Please provide us with the UL serial number and burner model number to assist us in locating information. Enter this information on the Installation Certificate in this manual. The certificate information can be helpful when troubleshooting or obtaining replacement parts.

Fill out burner adjustment label

Fill out the burner adjustment label, located on the housing above the rating label after completing installation and burner setup.

WARNING Should overheating occur: (1) shut off the manual gas control to the appliance, (2) do not shut off the control switch to the pump or blower.

WARNING Follow the guidelines below to avoid potential severe personal injury, death or substantial property damage.

Installer/service technician . . .

- Read all instructions before proceeding. Perform all procedures, and in the order given to avoid potential of severe personal injury, death or substantial property damage.
- Before leaving the site after start-up or service, review the **User's information** manual with the user. Make the user aware of all potential hazards and perform the training outlined below.

Train the user . . .

- To properly operate the burner/appliance per this manual and the appliance instructions and the ***User's information manual***.
- To keep this manual at or near the burner/appliance for ready access by the user and service technician.
- To contact the service technician, gas supplier or fire department should the user smell gas.
- To keep the appliance space **free of flammable liquids or vapors and other combustible materials**.
- Do not use laundry products, paints, varnishes or other chemicals in the room occupied by the burner/appliance.
- To contact the service technician at least annually for start-up and burner/appliance service.

When servicing the burner . . .

- **Disconnect electrical supply** to burner before attempting to service to avoid electrical shock or possible injury from moving parts.
- Burner and appliance components can be extremely hot. **Allow all parts to cool** before attempting to handle or service to avoid potential of severe burns.

Codes and standards

Burner listings

Carlin 601GAS burners are UL listed for US, per UL795, for use with natural gas or propane gas. The burner is equipped to meet CSD-1.

NOTICE The installer/servicer is solely responsible for compliance with all applicable codes and standards.

NOTICE Burners for installation in Massachusetts require a nonrecycle primary control and gas train. Make sure the burner is properly equipped for Massachusetts installations.

United States installations

Burner/appliance installations in the United States must comply with the latest editions of:

- "Installation of Domestic Gas Conversion Burners," ANSI Z21.8.
- National Fuel Gas Code, ANSI Z223.1/NFPA 54.
- National Electrical Code, ANSI/NFPA 70.
- All additional applicable national, state and local codes.

601GAS burner at-a-glance . . .

1 Manual gas valve (with two test tappings)

Gas supply entrance (gas train size): 1", 1¼", 1½" or 2" NPT
(gas train size depends on input and application)

Supply pressure: 5" w.c. min; 14" w.c. max; natural gas or propane

2 Gas pressure regulator

3 Gas pressure regulator vent port (fitted with fixed orifice; vent to outside where required by applicable codes)

4 Low gas pressure switch – manual reset

5 Automatic gas valve

6 Junction box with terminal strip

7 Automatic gas valve (diaphragm type)

8 Diaphragm gas valve bleed port – installer must provide vent piping from this tapping to outside (can be fitted with fixed bleed orifice when required)

9 High gas pressure switch – manual reset

10 Manual gas valve

10a Burner gas manifold pressure test port, 1/4" NPT

11 Union

12 Orifice nipple (burner gas orifice plug located inside)

13 Burner gas connection, 1" or 1¼" NPT

14 Air tube (flange omitted for clarity), with powder coat paint finish

15 Flame rod/insulator assembly

16 Combustion head

17 Gas saddle connection gasket

18 Gas manifold

19 Ignition electrode/insulator assemblies

20 Motor (with permanently-lubricated bearings and thermal overload protection)

21 Hinged burner flange door – for access and removal of combustion head/gas manifold assembly

22 Ignitor (Carlin Model 41000 solid state electronic ignitor – 14,000 volts, continuous duty rated)

23 Hinged cover plate (for access to blower wheel & electrodes)

24 Airflow proving switch — Prevents burner from firing if air is not moving

25 Air damper – Only a single adjustment required for setting combustion air; see page 9 for starting setting based on input

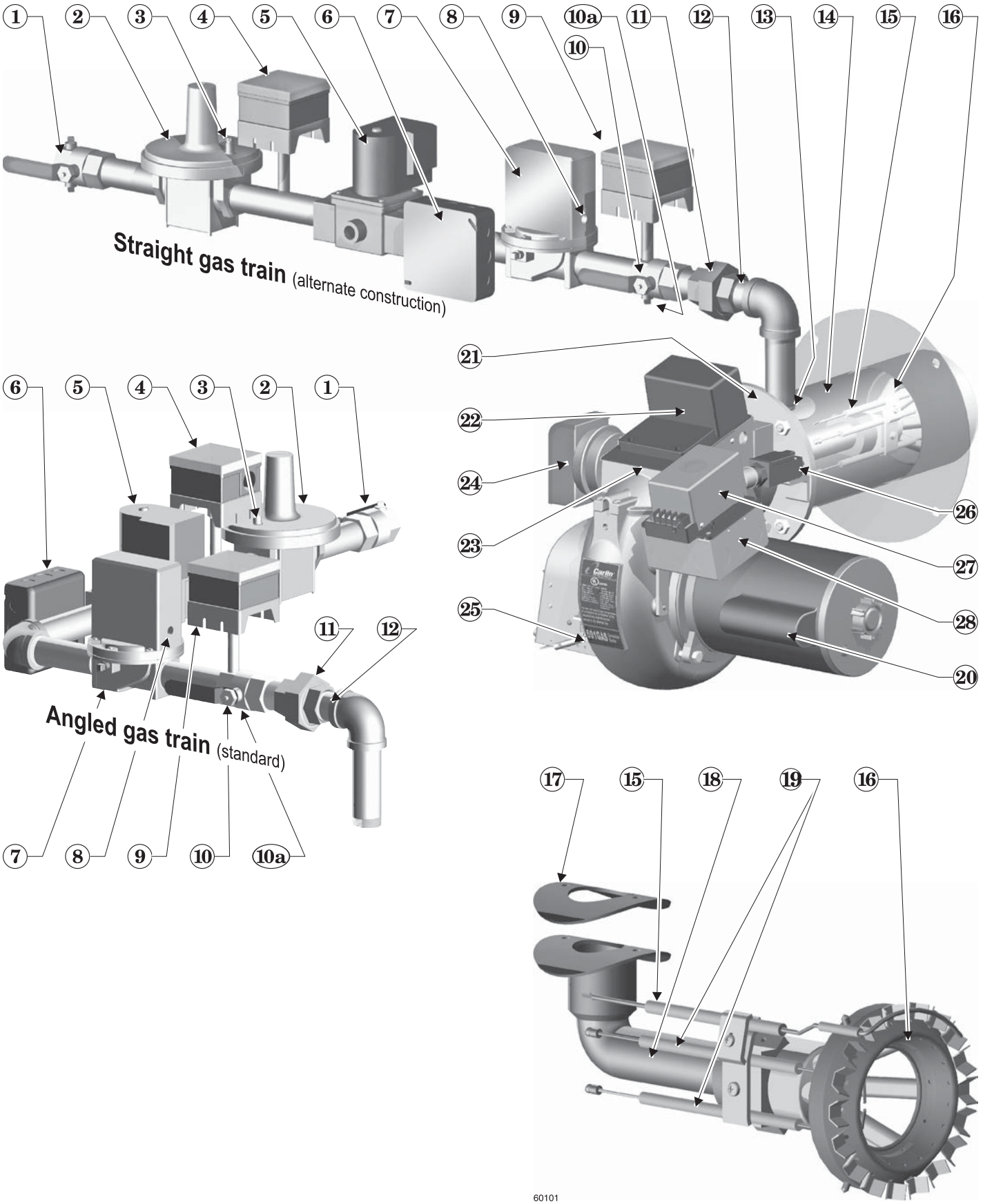
26 Door interlock switch – prevents burner operation if flanged door is open

27 Primary control – Carlin Model 60200FR microprocessor-based interrupted ignition flame supervisory control (flame rectification); Flame current test jack is located to right of control terminal strip

28 Burner junction box (installer electrical entrance)

Where appliance instructions differ from this manual, follow the appliance instructions.

601GAS burner at-a-glance . . .



1. Prepare site • prepare burner • mount burner

Vent system

Inspect, repair and/or replace vent system

WARNING Do not install this burner unless you have verified the entire vent system and the appliance are in good condition and comply with all applicable codes. And . . .

The vent and chimney must be sized and constructed in accordance with all applicable codes. If intended for use with an oil burner as well, the vent system must comply with relevant codes for both gas and oil firing.

The vent system must not be pressurized unless the vent piping and vent system are designed accordingly. The vent must provide draft at all times (negative pressure in vent).

Do not install or use an existing manual damper in the vent connector or vent.

Do not connect the appliance vent connector to a chimney or vent serving a fireplace, incinerator or solid-fuel-burning apparatus.

In a cold climate, do not vent into a masonry chimney that has one or more sides exposed to the outside. Install a listed stainless steel liner to vent the flue products.

A defective vent system could result in severe personal injury, death or substantial property damage.

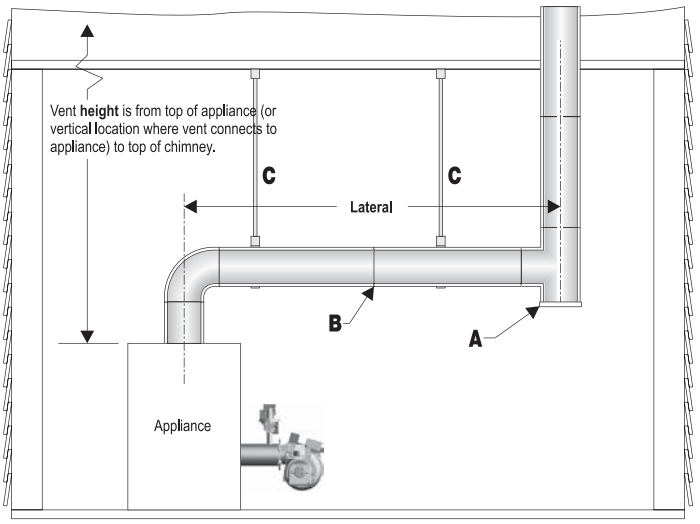
Vent/chimney sizing

- Follow all local codes when sizing the vent and chimney.
- Refer to the appliance manufacturer's manual, when available, for venting recommendations.

Prepare vent/chimney

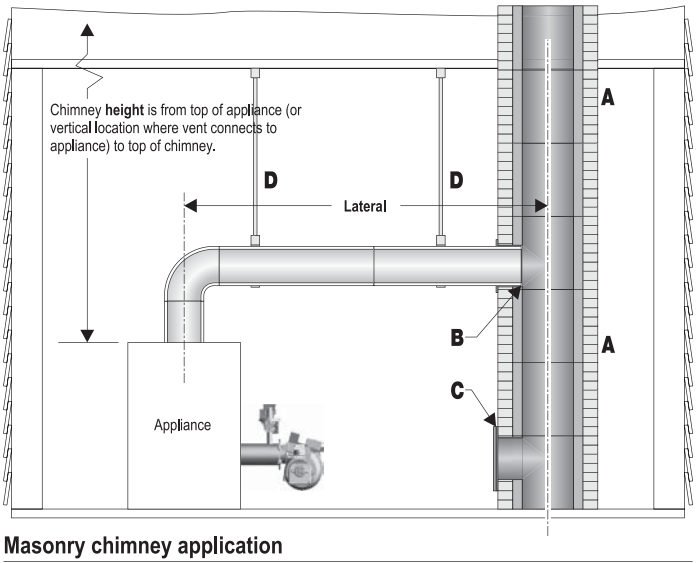
- Secure all metal vent joints with screws, following the vent manufacturer's instructions. Seal all joints in the vent system and chimney. Repair masonry chimney lining and repair all mortar joints as needed.
- Per ANSI Z21.8, install a double-acting barometric draft regulator in the vent piping. (The damper must be located in the same space as the appliance.) Install a manual reset spill switch on the draft regulator per instructions. Wire the switch into the appliance limit circuit to shut off the appliance/burner if sustained downdraft should occur. Refer to the appliance manufacturer's instruction manual for recommendations regarding the need for a barometric draft regulator.
- Provide support for the vent piping. Do not rest the weight of any of the vent piping on the appliance flue outlet.

Figure 1 *Vent and vent connector installations, typical*



Metal vent application

A Connect to vertical with tee, if possible, to provide inspection/cleanout opening in vent.
B Seal all joints and access openings tightly to prevent draft loss.
C Support vent pipe so no weight of vent connector rests on appliance.



Masonry chimney application

A Tile-lined interior masonry chimney only; with all tile and joints in good condition.
B Vent pipe should be almost flush, but not extending into, inside surface of liner.
C Seal all access openings tightly to prevent draft loss.
D Support vent pipe so no weight of vent connector rests on appliance.

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1. Prepare site • prepare burner • mount burner (continued)

Combustion air/ventilation openings

General

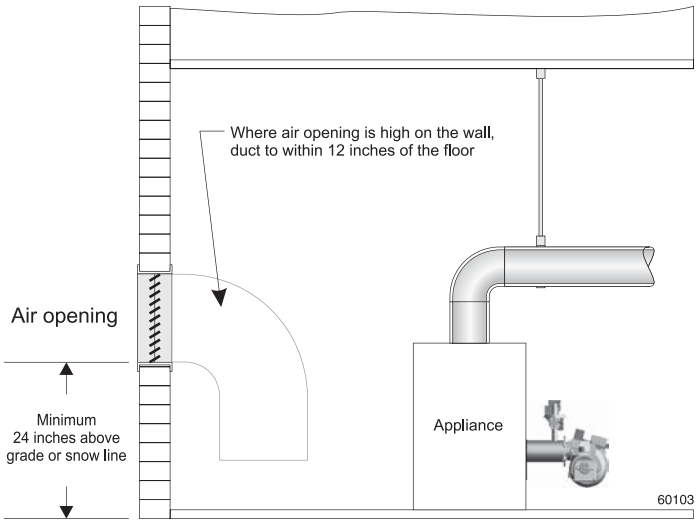
WARNING Installing the burner/appliance in a space that does not provide enough air for combustion and ventilation can result in severe personal injury, death or substantial property damage. Follow all applicable codes and guidelines below to ensure space has sufficient air openings.

WARNING Exhaust fans and negative pressure conditions — Isolate the boiler room from areas subject to negative pressure. Size combustion air openings to ensure neutral air pressure in the boiler room whenever the burner operates.

WARNING Make sure the space provides enough ventilation to prevent overheating of the appliance, burner and controls. If there is risk of overheating, you must install ventilation air openings sized large enough to provide air for cooling the equipment. Failure to provide ventilation can result in severe personal injury, death or substantial property damage.

WARNING The space and combustion air supply must not contain corrosive contaminants, such as laundry products, paints, varnishes or other chemicals.

Figure 2 *Locating combustion air/ventilation openings*



Sizing air openings

Follow all applicable codes and the appliance instruction manual (when available) to size combustion air openings. Use the following guidelines when appliance instructions are not available.

- All air from inside building (building must be well-ventilated):

  Size air openings for a free area (after louver deduction) of at least 1 square inch per 1,000 Btuh input of all appliances in the space.
- All air through openings to outside:

Locating air openings

Follow all applicable codes and the appliance instruction manual (when available) to size combustion air openings. Refer to Figure 2 when appliance instructions are not available.

Free area estimating

When specific information on the free area of louvers is not available, estimate free area as:

- wood louvers — free area = area times 0.25.
- metal louvers or grilles — free area = area times 0.60.
- screens, when used must be no smaller than ¼ inch mesh.

Motorized vent dampers

Wire the vent damper end switch to prevent operation of the burner until the air opening louvers are fully open.

Combustion air/ventilation opening checklist

- Verify that openings are unobstructed.
- Verify that appliance space and air source spaces are free of:
  - Gasoline or other flammable liquids or vapors.
  - Combustible materials.
  - Air contaminants, such as laundry products, paint, thinner, varnish, etc.
- Confirm with user that the area will be kept free of these materials at all times.

Verify clearances

- Verify that the burner/appliance will maintain all clearances to combustible walls or floor and all clearances required for service/maintenance as required in the appliance manual and applicable codes.

1. Prepare site • prepare burner • mount burner (continued)

Prepare the appliance

WARNING

Clean the appliance: Clean the appliance thoroughly and seal all joints. Test all electrical components and verify the relief valve works (boilers only).

Burner input: Install a gas burner sized for the normal input rating of the appliance. Do not install a burner with a higher firing rate than the appliance rating. Do not install a burner with a firing rate more than 10% lower than the appliance rating. The appliance and vent system could be damaged due to condensation.

Verify combustion chamber dimensions comply with the minimum dimensions shown in Figure 3b, page 10. Install or replace chamber liner if required by the appliance manufacturer. The burner must not extend into the combustion chamber. The end of the burner air tube must be within ¼" of the inside face of the chamber. If the space around the burner air tube is more than ¼", wrap the burner air tube with minimum 2300°F-rated ceramic fiber blanket to seal off the gap.

Repair or replace damaged appliance components. Inspect the appliance thoroughly. Follow appliance manufacturer's guidelines for repair or replacement of any component found defective.

When cleaning the appliance or working with **ceramic fiber refractories or fiberglass insulation**, see **WARNING** on this page.

Failure to comply with the above could result in severe personal injury, death or substantial property damage.

Prepare appliance for burner mounting

WARNING

Positive overfire pressure applications: When firing with positive overfire pressure, do not exceed the pressure specified in the appliance manual.

Positive overfire pressure reduces maximum burner capacity. See Table 1a notes for estimated reduction in burner capacity with pressurized firing.

Failure to comply could result in severe personal injury, death or substantial property damage.

Check bolt locations

Verify that the burner flange bolt layout matches that of the appliance. See page 23 for required dimensions and bolt locations.

Ceramic fiber or Fiberglass insulation

WARNING

Ceramic fiber materials, such as chamber liners, may contain carcinogenic particles (chrystobalites) after exposure to heat. Airborne particles from fiberglass or ceramic fiber components have been listed as potentially carcinogenic by the State of California. Take the following precautions when removing, replacing and handling these items.

Avoid breathing dust and avoid contact with skin or eyes. Wear long-sleeved, loose-fitting clothing, gloves and eye protection. Use a NIOSH N95 certified respirator. This respirator meets requirements for protection from chrystobalites. Actual job requirements or NIOSH regulations may require other or additional protection. For information, refer to the NIOSH website, http://www.cdc.gov/niosh/homepage.html.

Ceramic fiber removal: To prevent airborne dust, thoroughly wet ceramic fiber with water before handling. Place ceramic fiber materials in a plastic bag and seal to dispose.

Avoid blowing, tearing, sawing or spraying fiberglass or ceramic fiber materials. If such operations are necessary, wear extra protection to prevent breathing dust.

Wash work clothes separately from other laundry. Rinse clothes washer thoroughly afterwards to prevent contamination of other clothing.

NIOSH First aid procedures:

Eye exposure — irrigate immediately

Breathing — fresh air.

1. Prepare site • prepare burner • mount burner (continued)

Prepare burner and components

WARNING Do not install or operate the burner if any component is damaged or if burner does not comply with the specifications of Table 1a and other guidelines in this manual.

Combustion head/air tube configurations

- 601GAS burners are supplied with one of three tubes and one of three heads, determined by firing rate and appliance application. Tubes are specified as one of three configurations (B, C or D). Heads are specified as type 11, 12, 21, 22, 31 or 32.

Figure 3a *Tube/head configurations, typical*

Table 1a *Burner orifice sizing and starting air settings*

Input Note 1	B-Tube with 11-Head			C-Tube with 21-Head			D-Tube with 32-Head		
	Burner orifice drill size Inches		Approximate air settings Notes 1 & 2	Burner orifice drill size Inches		Approximate air settings Notes 1 & 2	Burner orifice drill size Inches		Approximate air settings Notes 1 & 2
Btuh	Natural gas	Propane gas	Air damper position	Natural gas	Propane gas	Air damper position	Natural gas	Propane gas	Air damper position
700,000	19/32 (.5937)	7/16 (.4375)	0.5	NA	NA	NA	NA	NA	NA
750,000	5/8 (.6250)	15/32 (.4687)	2	NA	NA	NA	NA	NA	NA
800,000	21/32 (.6562)	31/64 (.4843)	2.25	21/32 (.6562)	1/2 (.5000)	closed	NA	NA	NA
850,000	11/16 (.6875)	1/2 (.5000)	3.75	11/16 (.6875)	33/64 (.5156)	0.5	NA	NA	NA
900,000	23/32 (.7187)	17/32 (.5312)	4	23/32 (.7187)	17/32 (.5312)	1	11/16 (.6875)	35/64 (.5469)	closed
950,000	25/32 (.7812)	35/64 (.5469)	7	3/4 (.7500)	35/64 (.5469)	1.5	23/32 (.7187)	9/16 (.5625)	0.5
1,000,000	7/8 (.8750)	9/16 (.5625)	open	27/32 (.8437)	9/16 (.5625)	2.5	3/4 (.7500)	19/32 (.5937)	1
1,050,000	NA	NA	NA	1 (1.000)	19/32 (.5937)	3	25/32 (.7812)	39/64 (.6049)	2.25
1,100,000	NA	NA	NA	NA	NA	NA	13/16 (.8125)	5/8 (.6250)	2.5
1,150,000	NA	NA	NA	NA	NA	NA	27/32 (.8437)	NA	3
1,200,000	NA	NA	NA	NA	NA	NA	7/8 (.8750)	41/64 (.6406)	4
1,250,000	NA	NA	NA	NA	NA	NA	15/16 (.9375)	NA	5
1,300,000	NA	NA	NA	NA	NA	NA	31/32 (.9687)	21/32 (.6562)	5.5
1,350,000	NA	NA	NA	NA	NA	NA	1 (1.000)	11/16 (.6875)	6
1,400,000	NA	NA	NA	NA	NA	NA	1 1/16 (1.063)	23/32 (.7187)	6.5
1,450,000	NA	NA	NA	NA	NA	NA	1 1/8 (1.125)	3/4 (.7500)	8.75
1,500,000	NA	NA	NA	NA	NA	NA	1 1/4 (1.25)	23/32 (.7182)	open
Note 1	Ratings: • All ratings above are based on sea level. • Altitude ratings: Reduce maximum capacity by 4% per 1,000 feet above sea level. — Example: The maximum "B"-tube/11 head capacity at 5,000 feet altitude is 800,000 Btuh instead of 1,000,000, a 20% reduction. Positive overfire pressure effects: • Maximum burner input decreases with increasing overfire pressure. • Assume a reduction in maximum burner input of approximately 5% at 0.1 inches w.c. and 10% at 0.2 inches w.c. • You will have to increase the air damper opening to compensate for the increased pressure. • Follow the procedures given in this manual to check combustion with instruments to determine the correct air setting. • Never fire at a higher overfire pressure than recommended by the appliance manufacturer.								
Note 2	Use air settings for starting only. Adjust air setting, if necessary, after performing combustion testing (see page 18).								

1. Prepare site • prepare burner • mount burner (continued)

Prepare burner and components

WARNING Do not install or operate the burner if any component is damaged or if burner does not comply with the specifications of Table 1b and other guidelines in this manual.

Combustion chamber minimum dimensions

- For applications that have not been specifically tested (OEM applications), verify that the combustion chamber provides the minimum dimensions shown in Table 1b and Figure 3b. For specific OEM applications, the appliance testing ensures suitability of the chamber.
- Chamber dimensions may be larger than listed in Table 1b, but should not be excessively large.

Air tube insertion length (UTL)

- Usable air tube length (UTL) is the distance from mounting flange to end of air tube. Verify that the end of the air tube will be flush with, or no more than ¼ inch short of, the inside of the appliance combustion chamber front wall when the burner is mounted. See Figure 3b and Table 1b for further information.

Figure 3b *Chamber dimensions & tube configurations*

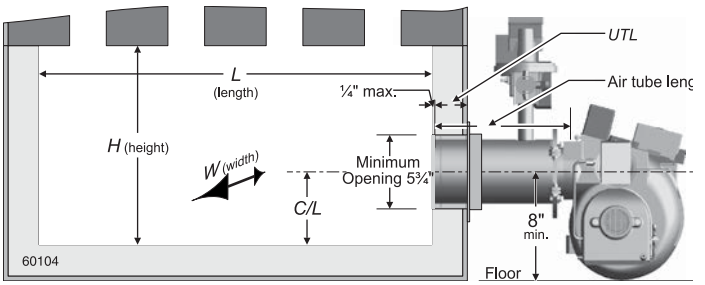


Table 1b *Minimum combustion chamber dimenions (see Figure 3b)*

Input Note 1	**Minimum chamber dimensions** Inches (Notes 1, 2, 3) (VC = min. diam. of vertical cylinder chamber) "Dry" means chamber surfaces refractory lined "Wet" means water-back chamber surfaces, with no refractory covering									**UTL Air tube insertion length**		
Btuh	**L**		**W**		**C/L**		**H**	**VC**				
	Dry	Wet	Dry	Wet	Dry	Wet	Wet	Dry	Wet			
700,000	18	22	16	18	7.5	8.5	19	16	22	Welded flange: Burners with ***welded flange*** have fixed usable tube length (UTL) set for the appliance application. Verify length is correct for the application. Adjustable flange: Burners with ***adjustable flange***: Usable tube length (UTL) varies with air tube length (see below).		
750,000	19	23	16	18	7.5	8.5	19	17	23			
800,000	20	24	17	19	8.0	9.0	20	18	24			
850,000	20	24	17	19	8.0	9.0	20	18	24			
900,000	22	27	17	19	8.0	9.0	20	20	27			
950,000	24	29	17	19	8.0	9.0	20	22	29			
1,000,000	24	29	17	19	8.0	9.0	20	22	29			
1,050,000	27	33	17	19	8.0	9.0	20	25	33	Nominal air tube length	UTL min.	UTL max.
1,100,000	30	36	17	19	8.0	9.0	20	28	36	---	---	---
1,150,000	31	38	17	19	8.0	9.0	20	29	38	14" B	1 ¾"	9"
1,200,000	31	38	17	19	8.0	9.0	20	29	38	14" C	0"	7 ½"
1,250,000	33	40	17	19	8.0	9.0	20	31	40	14" D	0"	7 ½"
1,300,000	35	42	17	19	8.0	9.0	20	33	42			
1,350,000	35	42	17	19	8.0	9.0	20	33	42			
1,400,000	38	46	18	20	8.5	9.5	21	36	46			
1,500,000	42	50	18	20	8.5	9.5	21	40	50			
Note 1	Some tested appliances may operate satisfactorily with dimensions less than the above.											
Note 2	Horizontal cylindrical chambers — diameter must be no less than column "W" above Horizontal stainless steel cylindrical chambers — diameter at least 1 to 4 inches larger than column "W" above. VC is the minimum diameter for vertical cylindrical chambers (refractory or refractory-lined chambers only).											
Note 3	A corbel may help heat transfer in a larger boiler or furnace, provided it is recommended by the appliance manufacturer.											

1. Prepare site • prepare burner • mount burner (continued)

Inspect/correct flame rod/electrodes

- Before installing the burner in the appliance, inspect the flame rod and electrodes.
- Verify the dimensions shown in this page.
- If the flame rod or an electrode is damaged or not in the correct position, follow the procedure below to access and adjust.

To access the flame rod or electrodes

1. If the burner is not installed in an appliance, you can inspect the flame rod and electrodes from the front of the burner. To change the position of the flame rod or electrodes, you must remove the combustion head assembly from the burner. See steps "d" thru "h" below.
2. To remove the combustion head assembly, you must disconnect the gas piping and swing the burner flange door open. See Figure 4, and proceed to:
   a. Turn off all power to the burner and appliance before proceeding.
   b. Close the manual gas valve on the gas supply line.
   c. Disconnect the burner gas train union.
   d. Remove the gas pipe at the burner air tube.
   e. Remove the four nuts securing the burner hinged door flange.
   f. Swing the burner open at the door flange.
   g. Remove the two screws holding the gas manifold saddle to the air tube. (Save the gasket.)
   h. Disconnect electrode and flame rod wires then slide the burner combustion head assembly out the end of the open air tube.
3. Position ignition electrodes first — Make sure the ignition electrodes are placed according to the dimensions shown in Figure 6. To adjust the electrodes, loosen the electrode clamp screw and slide/rotate into position.

   Tighten the electrode clamp screw after positioning.
4. Position flame rod after setting the ignition electrodes – Make sure the flame rod is located as shown in Figure 7. To adjust, loosen the flame rod clamp screw. Tighten the screw to secure the flame rod in place.
5. Replace the combustion head assembly in the air tube.

Figure 4 *Removing combustion head assembly*

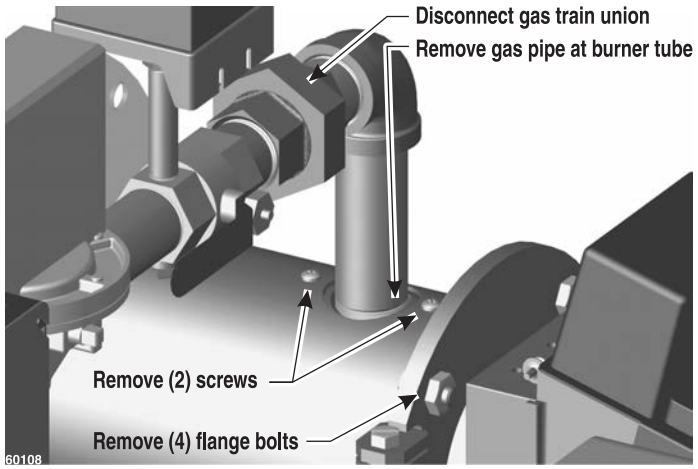


Figure 5 *Combustion head assembly*

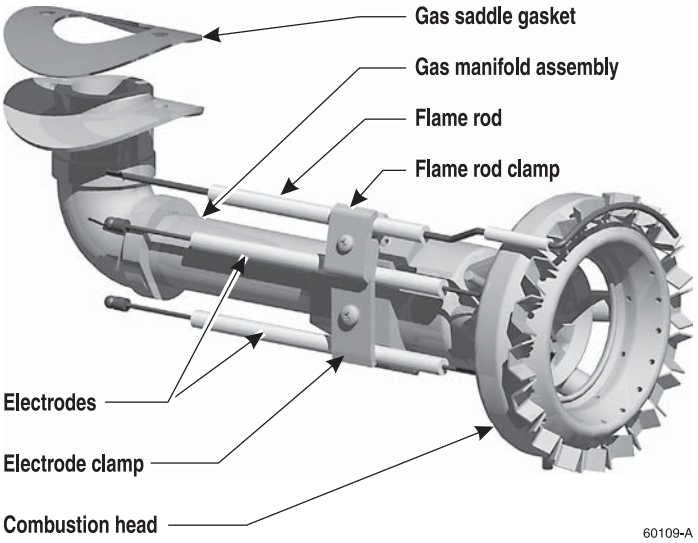
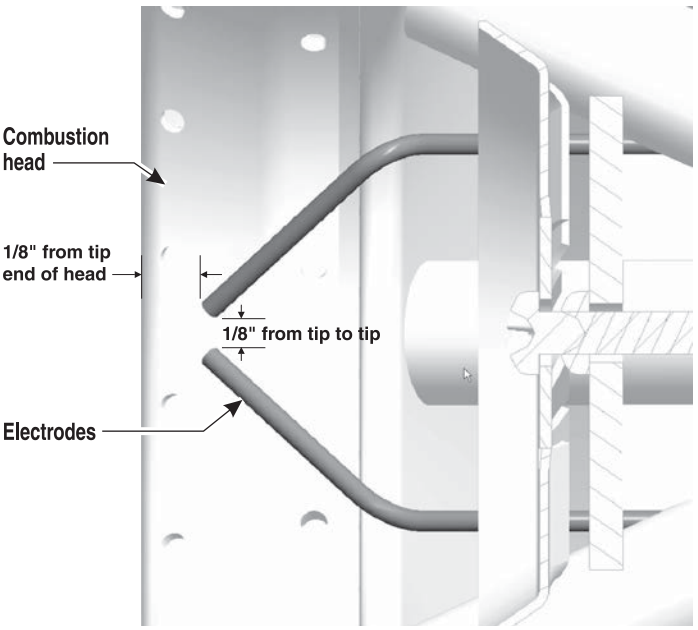


Figure 6 *Ignition electrode placement*



WARNING After electrodes are adjusted, use a 1/8" drill bit to check electrode spacing per Figure 6. Also use a 3/16" drill bit to make sure the electrodes are no closer than 3/16" to any other metal surface.

Figure 7 *Flame rod location*

1. Prepare site • prepare burner • mount burner (continued)

Mount burner in appliance

- Verify appliance burner front plate dimensions and bolt locations.
- Slide gasket supplied with burner over end of air tube.
- Insert burner into appliance opening and bolt in place.
- Level the housing if necessary by loosening the set screws securing the housing to the air tube. Retighten the set screws.

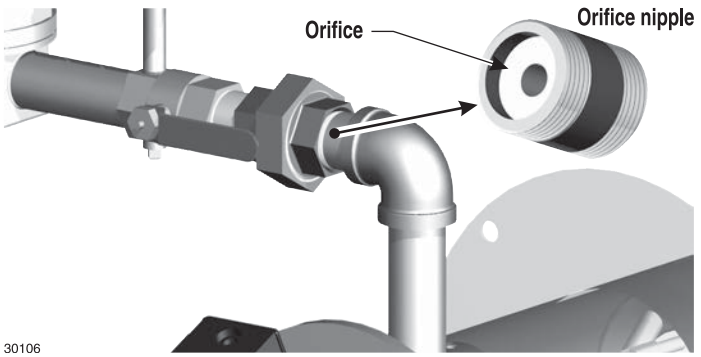
Inspect/redrill gas orifice

WARNING If the burner is installed, you must disconnect power to burner and close main manual gas valve before proceeding. Failure to do so could result in severe personal injury, death or substantial property damage.

WARNING In the state of Massachusetts, when lever-type gas shutoffs are used, they must be T-handle type only.

1. Turn off power to the burner/appliance before proceeding.
2. Close main manual gas valve in gas supply line to burner.
3. Disconnect the burner gas train union if the burner/gas train is installed. See Figures 8 and 9.
4. Locate the correct orifice drill size in Table 1a, page 9 (or appliance manual). Then check actual orifice size using that size drill bit.
5. If the gas orifice is smaller than required, unscrew the orifice nipple from the elbow. Then redrill the orifice to the correct size. Replace the gas train, using only pipe dope listed for use with liquefied petroleum gases.
6. If the gas orifice is larger than required, remove the orifice nipple from the elbow. Obtain a replacement orifice nipple. If necessary, drill the correct orifice hole in the new orifice to the correct size.
7. Replace gas train. Seal pipe joints with a small amount of pipe dope. Use only pipe dope approved for use with liquefied petroleum gases.

Figure 8 *Gas orifice location*



NOTICE The orifice end of the orifice nipple must face the gas train.

Install gas train on burner

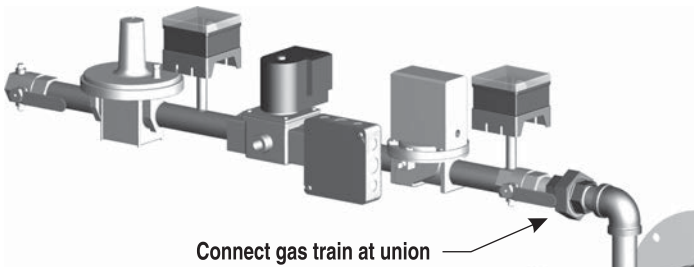
1. The standard burner gas train is shipped fully assembled, with the piping disconnected at the gas train union. See separate instructions if installing an optional knocked down gas train. The gas train is available as angled (standard) or straight (alternate) construction.
2. Connect the gas train at the union (Figure 9).

WARNING To avoid damage to gas train components, do not hold components with a pipe wrench or overtighten. Use only a crescent wrench or other means. Failure to comply could result in severe personal injury, death or substantial property damage.

3. Connect the flexible conduit, pre-attached to the primary control J-box, to the gas train J-box, and attach the wires to the terminal strip inside the gas train J-box.
   a. Match wire colors of the incoming wires to those pre-wired to the terminal strip inside the gas train J-box.
   b. See the label in the burner junction box or the wiring diagram on page 15.

NOTICE Gas valve vent opening — If local codes require, install piping from vent connection to outside, sized and installed per code. A vent limiting orifice is provided. Install in vent opening, if starts are hard, before piping vent to outside.

Figure 9 *Gas train installation*



Inspect components and wiring

- Visually inspect all burner components and wiring.
- Verify that wiring is intact and leads are securely connected.
- Verify that all burner components are in good condition.
- Check gas pressure switch settings. Set the low and high gas pressure switch settings to +/- 50% of manifold setting.

2. Install gas piping from meter to gas train

Code compliance

The burner/appliance installation must comply with codes listed on page 3 and any other locally applicable codes.

Piping from gas meter to burner

WARNING Connect from the gas supply to the burner gas train inlet using new, clean black iron pipe and malleable iron fittings only. Do not use copper, brass, cast iron or galvanized pipe or fittings.

Provide support for gas piping. Do not rest the weight of the gas piping on burner gas train.

Provide a support for the burner gas train.

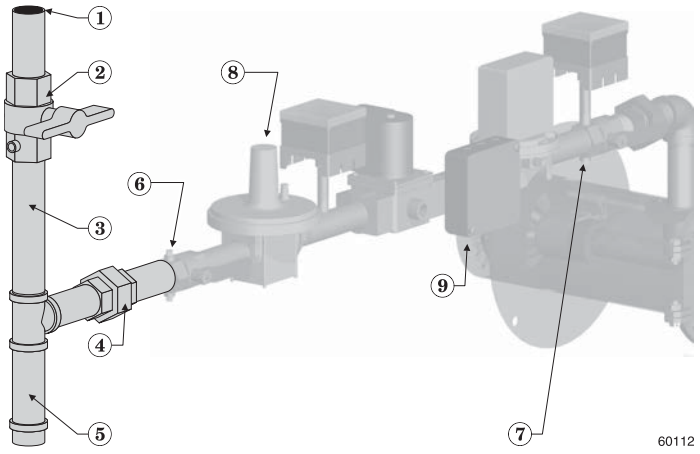
Apply pipe dope sparingly at all joints. Use only pipe dope listed for use with propane gas. Do not use pipe sealing tape.

Do not hold the gas valve with pipe wrench. Use crescent wrench or other smooth-jawed device. Do not overtighten.

Failure to comply with above could result in severe personal injury, death or substantial property damage.

1. If possible, install a new gas line directly from the gas meter. If you are using an existing gas line, verify it is clean and in good condition, and verify it is large enough to handle the load of all connected appliances.
2. When branching from a common gas line, do not tap off from the bottom of horizontal sections — only from the side or top.
3. Install a main manual shutoff valve, sediment trap and ground joint union near the burner gas train connection as shown in Figure 10.
4. If the burner is installed inside an appliance jacket, install the main manual gas valve and sediment trap external to the jacket.
5. Size piping (or verify size) using Table 2. You will find additional information on gas line sizing in the National Fuel Gas Code, ANSI Z223.1.

Figure 10 *Connecting gas supply piping to burner (shown with straight gas train)*



1 Pipe to meter or branch
2 T-handle main manual gas valve
3 Use clean, burr-free black iron pipe and malleable iron fittings
4 Ground joint union
5 Sediment leg
6 Upstream pressure tap, 1/4"
7 Outlet pressure tap, 1/4"
8 Gas regulator access screw
9 Gas train wire junction box

Table 2 *Capacities of black iron pipe, cubic feet gas/hour*

NATURAL GAS Capacities in ***Cubic feet per hour*** for Schedule 40 metal pipe					
Pipe size (inches)	Total length of gas piping, from meter to burner connection (feet)				
	20	40	60	80	100
Natural gas @ .60 specific gravity, pressure drop 0.3 in. w.c. (note 1)					
1¼	730	500	400	350	305
1½	1,100	760	610	530	460
2	2,100	1,450	1,150	990	870
2½	3,300	2,300	1,850	1,600	1,400
Natural gas @ .60 specific gravity, pressure drop 0.5 in. w.c. (note 1)					
1¼	950	660	530	460	400
1½	1,460	990	810	690	620
2	2,750	1,900	1,520	1,300	1,150
2½	4,350	3,000	2,400	2,050	1,850
Note 1	For natural gas with specific gravity other than 0.60, consult National Fuel Gas Code for correction factor.				
PROPANE GAS Capacities in ***Btuh*** for Schedule 40 metal pipe					
Propane gas @ 1.5 specific gravity, pressure drop 1 psi					
½	1,839	1,264	1,015	869	770
¾	3,845	2,643	2,122	1,816	1,610
1	7,243	4.978	3,998	3,422	3,033
Propane gas @ 1.5 specific gravity, pressure drop 0.5 in. w.c.					
1	787	541	434	372	330
1¼	1,616	1,111	892	677	543
1½	2,422	1.664	1,337	1,114	1,014

Gas supply pressure — *natural or propane*

- Maximum supply pressure: **14 inches** w.c.
- Minimum supply pressure: **5 inches** w.c.

WARNING Do not expose the gas train to gas pressure in excess of 14 inches water column. Higher pressure could damage the valve seat, resulting in potentially hazardous condition. When pressure testing piping at higher pressures, disconnect burner from gas line before testing.

If the gas supply pressure can exceed 14 inches water column at any time, you must install a lockup type gas pressure regulator in the gas supply piping, ahead of the main manual gas valve installed at the burner.

Test and purge gas line

Read WARNING above.

Pressure test and purge the line. Pressure testing should be done by the gas supplier or utility, following all applicable codes.

3. Wire burner

Code compliance

The burner/appliance installation must comply with codes listed on page 3 and any other locally applicable codes.

General wiring requirements

WARNING **Read and follow the guidelines below**. Failure to comply could result in severe personal injury, death or substantial property damage.

Electrical shock hazard — Disconnect electrical supply to the burner before attempting to service.

Electrically ground burner — The burner must be grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70.

Label all wires before removing for servicing. Wiring errors could result in unsafe appliance/burner operation.

NOTICE Read appliance manufacturer's instructions completely before wiring burner.

The 60200FR control requires a constant 120 VAC power source from the appliance as well as power from the appliance limit circuit. See Figure 11, page 15. **Check polarity carefully. If hot and neutral wires are reversed at appliance power source, the control will lockout on flame failure.**

If replacing any of the wire supplied with the burner, use minimum #18 AWG 125°C or better.

Verify power supply

1. The burner requires a 120 VAC/60 HZ/single-phase power supply, with at least a 20-amp fuse. The current draw will be (when equipped with typical motor and Carlin 41000 electronic ignitor) approximately:

Approximate amp draw	
Motor ➠	1/2 HP
During ignition	Add 0.5 amps to steady current below
Steady operation	Carlin motor — 5.2 AMPS Marathon motor — 8.4 amps

2. The 120 VAC power connections to the black and red/white wires of the 60200FR must be the same polarity from the same power source. DO NOT attempt to supply separate power sources. Check the power from the appliance with a voltmeter. Verify that the supply to the black and red/white wires are from the 120 VAC HOT side and that the power is no less than 102 VAC nor more than 132 VAC.

Wire to the burner

Connect wiring to the burner junction box as shown on the wiring diagram supplied with the burner and any special wiring requirements shown in the appliance instruction manual. See Figure 11 for typical wiring.

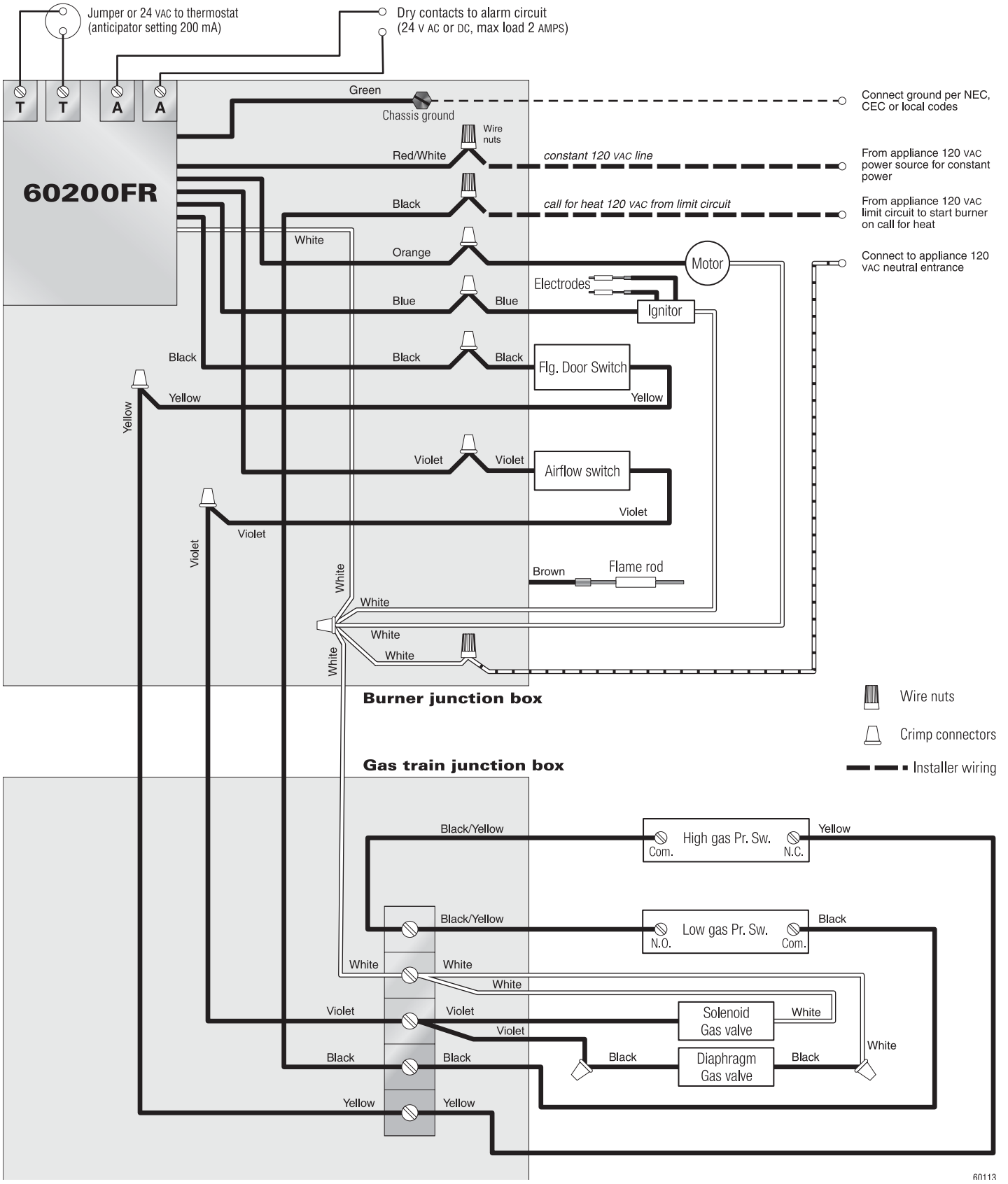
Checking burner flame signal

The 60200FR uses flame rectification to detect the flame. Because the grounded metal surface area near the flame rod is much larger than the surface of the flame rod, current flows through the flame more easily in one direction than the other. This causes an AC voltage applied to the flame rod to result in a DC offset current. (Note that, if the flame rod should touch a grounded metal part, the current would be AC only, not DC, and the control would not sense flame.)

The 60200FR control has a 3.5 mm flame signal test jack (next to the terminal block) that can be used with a flame signal meter, such as the Honeywell W136. Or you can use a standard 3.5 mm mono plug fitted with two leads (Carlin part number 99017). Connect these leads in series with your ammeter leads to read DC microamps.

The minimum flame signal needed to satisfy the 60200FR sensing circuit is 0.8 microamps. The control will register flame failure at any lower signal.

Figure 11 *Wiring diagram — 601GAS burner with 60200FR primary control, typical*



4. Check system • start-up burner/appliance

Inspect/check system

Before starting the burner and appliance, verify the system has been installed as directed by this manual and the appliance instructions.

Check gas piping for leaks

WARNING Disconnect the burner from the gas supply line if gas line test pressure will exceed 14 inches w.c. Exposing the burner gas train to pressure higher than 14 inches w.c. can damage the valve seat, resulting in potentially unsafe operation.

You can usually test the gas piping by allowing the line to fill with gas to main regulator outlet pressure.

1. Shut off gas flow to all equipment connected to the meter.
2. If test pressure will be less than 14 inches w.c., close the gas train manual gas valve. If test pressure will be higher than 14 inches, remove the burner gas train from the gas line by shutting off the main manual gas valve installed near the burner (per Figure 10, page 13) and disconnecting the ground joint union. See WARNING above.
3. Watch the gas meter dial. For a one half cubic foot per revolution dial, there should be no movement of the dial for at least 5 minutes. For larger volumes per revolution, increase this time proportionately.
4. If you detect a gas leak, locate the leak with a soap suds mixture and repair it. Then test the system for leaks again.

WARNING Do not test for leaks with an open flame. And do not use oxygen as a test gas. Either of these could cause an explosion, resulting in severe personal injury, death or substantial property damage.

Bleed gas line

Purge all air from the gas line. Purge to outside of the building, NEVER into the appliance or burner.

Leak test near-burner gas piping

If piping near the burner has not already been pressure tested, open the main manual gas valve on the supply to burner and smell around the area for any signs of gas. Apply a soap suds mixture to all gas piping joints near burner and check for any leaks. If any leaks appear, repair before proceeding and retest.

Set burner air damper

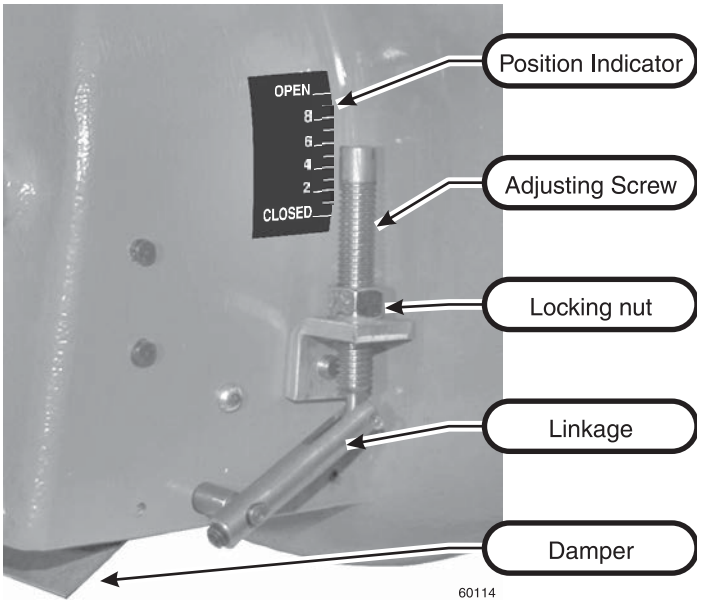
See Figure 12. Loosen air damper locking nut. Then rotate the ajustment screw until the damper is open to the setting given in Table 1a page 9. Tighten the locking nut.

The Table 1a setting will probably be satisfactory without change. If the combustion test indicates a need for more or less air, however, you will have to adjust the damper accordingly.

Check burner and primary control

Inspect burner thoroughly. Verify that the hinged ignitor cover is closed and screws are tight. Verify all wiring is in place and all components are secure and in position.

Figure 12 *Air damper adjustment*



WARNING Do not start the burner if you smell gas or if there may be gas present in the appliance combustion chamber, appliance or the vent system. An explosion could occur, causing severe personal injury, death or substantial property damage.

WARNING During initial start-up, you must be constantly alert for emergency conditions such as fuel leaks, electrical malfunctions, etc. Familiarize yourself with the location of manual shutoff valves and switches so you can quickly use them if needed.

WARNING If the burner fails to ignite, NEVER attempt to manually bypass the normal sequence of the control, which provides purging of the combustion chamber.

Verify flame failure Lockout of 60200FR control

1. Install a hose barb fitting in the manual gas valve pressure tap (item 10a, page 5) and connect with a hose to a U-tube manometer.
2. Close the main manual gas valve. Temporarily jumper the low gas pressure switch.
3. Turn on power to appliance and set appliance limit(s) to call for heat.
4. Burner motor will start. The 60200FR will run for its prepurge timing, then start the ignitor. Approximately one second later, the gas valves will open. (The manometer should show almost no pressure, because the main manual gas valve is closed.)
5. After the Trial for Ignition Period, the 60200FR will lockout and turn on the red LED. The ignitor will shut off and the gas valves will close. Turn off power and set controls to stop call for heat. Remove the jumper from low gas pressure switch.
6. If Lockout does not occur, replace the 60200FR control.

4. Check system • start-up burner/appliance (continued)

WARNING Should overheating or an emergency occur, immediately:

- Shut off main manual gas valve.
- Shut off control switch to burner.

Under some circumstances power should remain on for circulating blowers or other equipment. Determine proper response before attempting start-up.

If burner fails ignition on several attempts, close gas valve and use burner blower to purge appliance before restart.

Model 60200FR diagnostic LED's

Ⓐ – Amber **OFF** Ⓡ – Red **OFF** Ⓖ – Green **OFF**

Ⓐ – Amber **ON** Ⓡ – Red **ON** Ⓖ – Green **ON**

Ⓐ – Amber **FLASHING** Ⓡ – Red **FLASHING**

Ⓐ – Amber **BLINKING** (blinks off momentarily every 3 to 4 seconds)

NOTICE Please see 60200FR control label for trial for ignition (TFI) and purge timings.

Start-up & operation

WARNING Do not start the burner if the combustion chamber contains residual gas. Allow gas to disperse.

NOTICE Per UL requirements, the control will not turn on if the flame rod senses flame during the self-test. If the flame rod senses flame, the green LED turns on. The control will remain in self-test mode until the flame rod no longer senses flame. The amber LED will remain on, but blink off momentarily Ⓐ every 3 to 4 seconds.

ⒶⓇ Power ON Open all manual gas line valves. Close the line switch. (If Red LED turns on constant Ⓡ, control is in lockout. See below to reset.)

ⒶⓇ Self-test 1 The control performs a "boot-up" test to verify internal operation each time power is applied to the red/white wire. About 4 seconds after power application, the amber LED turns on. The test continues for about 6 more seconds. If the test fails, the control turns the amber LED off and repeats this test sequence until successful.

ⒶⓇ Stand-by (No call for heat) If Self-test 1 is successful, amber LED turns off and control waits for heat call.

ⒶⓇ Call for heat Set operating control and all limit controls to call for heat. The 60200FR thermostat circuit must be closed (jumpered) and power coming to black wire from limits.

Self-test 2 The amber LED turns on. For the first 3 to 4 seconds, the control performs a self-test. If the flame rod senses flame, the green LED turns on. The control repeats the self-test until flame is no longer detected (green LED would turn off). During this time, the amber LED will remain on, but blink off momentarily Ⓐ every 3 to 4 seconds. If the control detects motor contacts closed or power to the gas valve, lockout occurs.

ⒶⓇ Burner on After the self-test, the amber LED turns off. The ***motor*** starts.

ⒶⓇ Pre-purge The ***ignitor*** starts after the pre-purge period. Two seconds later, the ***gas valve*** opens. The 2-second delay (ignition establishment period) helps ensure a stable spark is in place when the gas valve opens (to compensate for sluggish response of some AC ignition transformers).

ⒶⓇ TFI After gas valve opens, the flame rod must sense flame within the TFI time limit (trial for ignition). The green LED turns on Ⓖ at the end of the TFI if the flame rod senses flame.

ⒶⓇⒼ Run The burner continues firing during call for heat if the flame rod senses flame. Amber and red LED's are off and green LED is on during normal running.

ⒶⓇⒼ Lockout If the flame rod does not sense flame within the TFI time limit after gas valve activation, **lockout** occurs. The control turns the red LED on constant, and closes the ***alarm*** contact. Green LED is off.

To **Reset** Push in and hold reset button for 1 second, then release.

ⒶⓇⒼ Latch-up If the control locks out **3 times** during a single call for heat, latch-up occurs. The control turns on both the amber and red LED's constant. You must use the special procedure below to reset the control after latch-up.

WARNING **Reset from latch-up** — Only a qualified service technician should attempt to re***set the control after latch-up. The problem that caused the repeated burner problems must be corrected before returning the burner to normal operation.***

ⒶⓇⒼ Push in and hold the reset button for about 10 seconds. The red and amber LED's will flash alternately.

ⒶⓇⒼ After the LED's begin flashing, continue to hold the reset button for about another 20 seconds. The LED's will turn off. Release the reset button and the control will restart. (Releasing the button before the LED's turn off will cause the control to remain in latch-up.)

NOTICE The 60200FR control will not reset from lockout or latch-up if power is interrupted.

ⒶⓇ Flame failure If the flame rod loses flame signal during operation (after the TFI), the red LED flashes. The ***gas valve*** closes within 2 seconds. The ***motor*** remains on for the post-purge period, then shuts off. **Recycle**: Control waits for 65 seconds (with red LED flashing), then begins again at **Self-test 2**. Red LED goes off Ⓡ.

(**NOTE: Controls with non-recycle feature will lock out on flame failure**.)

ⒶⓇ Post-purge Set operating control(s) and limit(s) to stop call for heat. The ***gas valve*** will turn off within 2 seconds. The ***motor*** remains on for the post-purge period, then turns off.

ⒶⓇ Stand-by Control remains in stand-by mode until limit circuit sends power to the black wire and thermostat circuit closes (or jumpered) — (call for heat).

5. Perform checkout procedures • fill out certificate

Installer/servicer

Please check off and fill in certificate

❑ After completing start-up and testing or service, fill out the certificate on page 28.

WARNING Should overheating or an emergency occur, immediately:

- Shut off main manual gas valve.
- Shut off control switch to burner.

Under some circumstances power should remain on for circulating blowers or other equipment. Determine proper response before attempting start-up. If appliance fails ignition on several attempts, close gas valve and use burner blower to purge appliance before restart.

Preparation before checkout

❑ Burner/appliance installed per appliance instruction manual?

❑ Burner components/settings verified against Table 1a, page 9?

❑ Burner/appliance installed per all applicable codes?

❑ Installation site has adequate ventilation openings and vent system?

❑ Gas supply line in good condition and sized correctly?

❑ All gas line joints sealed with pipe dope listed for use with liquefied petroleum gases?

❑ Gas supply pressure to gas valves checked?

❑ Regulator installed if pressure can exceed 14 inches w.c.?

❑ Air purged from gas line?

❑ Gas piping checked for leaks?

❑ Wiring installed per burner manual and appliance instructions?

❑ Burner inspected and primary control flame failure lockout checked?

❑ Start-up sequence performed (page 17)?

Make final burner adjustments

Check for leaks in gas piping

❑ Smell around burner to make sure there is no gas leak in near-burner piping. Verify integrity of gas line joints between gas valves and burner gas inlet connection using soap suds mixture.

Check/adjust gas valve outlet pressure

❑ With burner running, check manometer reading for gas valve outlet pressure. Adjust regulator if necessary so the reading is 3.5 inches w.c. for either natural gas or propane gas.

Make final burner adjustments (continued)

Inspect flame

❑ Look at flame through appliance observation port. The flame should be a soft blue with well-defined orange and yellow tips for natural gas, or well-defined yellow tips for propane gas. (If you make air or gas pressure changes later, inspect the flame again.)

Check the firing rate

❑ Natural gas only — Turn off all other gas appliances connected to the gas meter. Use a stopwatch to time the number of seconds for a flow of one cubic foot of gas (two revolutions for a one half cubic foot per revolution dial, for example). You will also need to know the gas heat content in Btu per cubic foot. Determine the actual input from: INPUT = (3600 x Btu per cubic foot) ÷ (number of seconds for one cubic foot), for firing rate in Btuh. For example, for 1050 Btu per cubic foot natural gas, with meter timed at 15.1 seconds for one cubic foot of gas: INPUT example = (3600 x 1050) ÷ (15.1) = 250,500 Btuh. Firing rate should be within ± 5% of rated input for the appliance. Adjust the gas pressure regulator if necessary to obtain the correct firing rate. Valve outlet pressure must not be lower than 3.2 inches w.c. nor higher than 3.8 inches w.c.

❑ For propane gas, contact your propane supply for procedure to verify firing rate.

Check combustion using instruments

WARNING **Do not attempt to confirm combustion simply by inspecting the flame visually. You must use combustion test instruments.** Failure to properly verify/adjust combustion could allow unsafe operation of the burner, resulting in severe personal injury, death or substantial property damage.

❑ Insert a test probe into appliance vent outlet to sample flue products. The results should show CO_2 or O_2 as follows:

Fuel	CO_2		O_2	
	Minimum	Maximum	Maximum	Minimum
Natural Gas	8.5%	10.0%	6.2%	3.5%
Propane Gas	9.5%	11.2%	6.0%	3.5%

❑ If the combustion results are outside the range above, and the firing rate of the burner is within 5% of rated input, open or close the air damper until the CO_2 (or O_2) are acceptable.

WARNING After CO_2 (O_2) tests are completed satisfactorily, measure flue products for carbon monoxide (CO) concentration. The CO must not exceed 50 ppm adjust to “air free”, or other if specified by local codes.

❑ Check overfire pressure in the appliance. Refer to the appliance manual for recommended reading and barometric damper instructions for proper setting of damper, when used.

5. Perform checkout procedures • fill out certificate (continued)

Verify burner/appliance operation

Check burner/appliance/controls operation

❑ Test operating and limit controls on appliance as specified in appliance instruction manual.

❑ Check operation of the 60200FR primary control by forcing Latch-up (three consecutive lockouts during the same call for heat): Close the main manual gas cock. Temporarily jumper the low gas pressure switch. Then cycle the burner. Press the reset button to reset when the 60200FR control locks out on flame failure. Do this two times and the control should enter Latch-up. See page 17 to reset control. Remove the jumper from the low gas pressure switch.

❑ **Check the airflow switch**

Cycle the burner off with the appliance controls. Then turn off power to the appliance. Remove both of the sensing lines from the airflow switch by loosening the plastic sealing nuts and pulling the aluminum sensing tubes out of the socket.

With the sensing lines removed, turn on power to the appliance and set the controls to call for heat. Watch the manometer on the manual gas valve outlet pressure tap. After the control performs its pre-purge, it will try to turn on the gas valves. The gas valves should not open with the airflow sensor lines removed. Set the controls to stop the call for heat and turn off power to the appliance. If the airflow switch operates correctly (gas valves don't open), continue with normal operation. If the airflow switch fails to operate correctly, replace the switch and retest.

WARNING NEVER attempt to adjust the air pressure switch setting. This could allow unsafe operation of the burner, resulting in potential of severe personal injury, death or substantial property damage.

❑ Check gas pressure switches

❑ High gas pressure switch —

Cycle the burner off with the appliance controls and turn off power to the appliance/burner.

Attach a manometer to the manifold-side manual gas valve test port.

Turn on power and cycle the burner on with the appliance controls.

Measure the manifold gas pressure with the manometer.

Set the high gas pressure switch to a pressure less than actual manifold pressure. The high gas pressure switch should shut the burner down. Replace the switch if necessary.

Turn off power to the appliance/burner; remove the manometer and replace the plug in the gas valve test port. Reset switch.

❑ Low gas pressure switch —

Cycle the burner off with the appliance controls and turn off power to the appliance/burner.

Close the main manual gas valve.

Cycle the burner on.

The low gas pressure switch should shut the burner down. Replace the switch if necessary.

Turn off power to the appliance/burner.

Open the main manual gas valve.

Reset low gas pressure switch.

❑ Check flange door switch

Cycle the burner off with the appliance controls and turn off power to the appliance/burner.

Remove the nuts securing the hinged flange and swing the flange open.

Attempt to cycle the burner with the appliance controls.

The flange door switch should prevent the burner from operating. Replace the switch if necessary.

Close the flange door and replace the nuts.

Verify burner operation

❑ Start and stop the burner several times, allowing the primary control to sequence through normal operation. Verify correct operation of burner and controls throughout, including the burner door switch and high and low gas pressure switches.

Verify vent system operation

❑ Verify vent is operating correctly and flue products are properly exhausted from building.

❑ Check operation of barometric damper and spill switch.

❑ If the building contains any exhaust fans or conditions that could affect vent performance, check burner/appliance/vent operation with exhaust fans (or other conditions) operating.

Prepare the burner for normal operation

❑ Cycle burner off with appliance controls. Then turn off power to the appliance.

❑ Close the main manual gas valve.

❑ Verify all components and wires are in place and burner is ready for operation.

❑ When all tests and checks are completed, restore the burner and appliance to normal condition for operation.

❑ Start the burner again to verify proper operation before leaving.

Train the user

❑ Train the user to operate the burner and appliance under normal conditions. Explain procedure to shut down burner/appliance when required.

❑ Review the user information manual (and the appliance instructions) with the user.

❑ Verify the user is aware of all procedures specified in the manual.

❑ Verify user will not store or use combustible liquids or materials or contaminants in the vicinity of the burner/appliance.

6. Maintenance and service procedures

Annual start-up & service

WARNING This burner should be started and serviced at least annually by a qualified service technician. Failure to properly maintain and service the burner could result in severe personal injury, death or substantial property damage.

WARNING Turn off power to appliance and close main manual gas valve when servicing burner. See warnings on page 3 and elsewhere in this manual regarding correct procedures. Failure to comply could result in severe personal injury, death or substantial property damage.

Annual start-up and service procedures

- ❑ Discuss burner/appliance operation with user to determine any problems that may have occurred during the previous season and to verify user is aware of proper operation and care of the burner/appliance.
- ❑ Turn off power to appliance and close main manual gas valve.
- ❑ Remove the burner from the appliance and inspect the combustion head assembly, ignitor electrodes and flame rod (see page 11). Adjust if necessary as described on page 11.

NOTICE If the air tube or combustion head needs to be cleaned, clean with a vacuum cleaner with brush attachment with the combustion head assembly assembly out of the burner.

- ❑ Verify that the hinged ignitor cover plate is closed and the screws are tight.
- ❑ Verify that the air tube flanged door is securely closed and the bolts are tightened.
- ❑ Check the burner flange gasket. It must be in good condition. Replace gasket on burner flange and mount burner in appliance, securing to mounting studs.
- ❑ Perform the complete checkout procedures of pages 16 through 19, including system inspection and checks.

Maintenance/service procedures

Cleaning blower wheel

1. The blower wheel accumulates dust and debris from normal operation. You will need to clean the wheel blades periodically to prevent reduction in airflow. To clean blades, remove the two bolts securing the motor to blower housing.
2. Slide the motor out and rotate to remove and access blower wheel.
3. Use a brush and vacuum to clean each blade and the blower housing interior.
4. Replace motor/wheel in blower housing and secure with the two bolts.
5. Push wire slack back into junction box.

Replacing blower motor or wheel

1. If either the blower wheel or motor must be replaced, remove the two bolts securing the motor to housing.
2. Disconnect the motor wires in the burner junction box.
3. Loosen the Allen screw securing the blower to the motor shaft and remove the wheel.
4. When assembling the replacement assembly, slide the wheel onto the motor shaft and use feeler gauges to set a space of 3/16 inch between the blower wheel and the motor face.
5. Replace the motor/wheel assembly in the housing, wire the motor leads and secure the motor with the two bolts.

Motor maintenance

The motor is constructed with permanently-lubricated bearings, and requires no oiling. Should you replace the original motor with another type of motor, occasional oiling may be required, depending on motor design and manufacturer's recommendations.

WARNING Any time you replace a component or disassemble any part of the burner for service/maintenance, perform a complete operational test after reassembly to verify the burner operates correctly. Failure to verify operation could result in severe personal injury, death or substantial property damage.

7. Troubleshooting

Problem	Possible cause	Corrective action
WARNING		These procedures must only be performed by a qualified service technician. Use care when performing tests on electrically or mechanically live parts. Disconnect power to burner/appliance and close main manual gas valve when removing components for service. Failure to comply could result in severe personal injury, death or substantial property damage.
Burner motor will not start	120 VAC power circuits	Check voltage and polarity at entrance to appliance and burner. Check fuse or breaker protecting circuit. Check appliance limit circuit — are controls calling for heat? Check electrical connections.
	Primary control is in Lockout	Red LED will be on. Press the reset button for 1 second. If red LED comes back on in a couple of seconds, probably either there is voltage present to the gas valve or the motor relay contacts are stuck in the closed position. The Safety Monitoring Circuit causes lockout if this occurs. If there is no voltage present at the gas valve (using a voltmeter), replace the control. If there is voltage at the gas valve, check all wiring for accuracy. Replace the control if the 60200FR gas valve wire shows 120 VAC when disconnected from the burner wiring.
	Primary control is in Latch-up	Red and amber LED's will both be on. See page 17 for the procedure to handle this condition. When resetting the 60200FR control from Latch-up, be sure to investigate what caused the repeated failures. Correct the condition.
	Incorrect wiring	Check wiring against appliance and burner wiring diagrams. Verify all connections are secure.
	Defective motor	Remove motor leads from the burner junction box and apply power directly. If motor fails to operate, then replace.
	Defective primary control	If control receives power to both the black and red/white wires, but doesn't start the motor, the control may be defective. Replace control.
	Flange door switch	Make sure flange door is closed securely and that door switch is closed.
	Gas pressure	Check low gas pressure switch. If it is open, gas supply may be too low or no gas flow — check supply line and manual valves. Gas train inlet pressure should be at least 5˝ w.c. when burner is operating. Check high gas pressure switch. It should be closed. If it is open, gas pressure to manifold may be too high.
Repeated flame failures — burner won't light	Airflow problem	Check air setting against Table 1a, page 9. Reposition to correct setting if necessary. Check blower wheel to verify it is turning.
	Gas orifice	Check gas orifice size. See Table 1a, page 9.
	Manifold pressure	Check gas manifold pressure – should be between 3.2 and 3.8 inches w.c., unless specified.
	Ignition — no spark or poor spark	Check wire connections to ignition electrodes at primary control and electrode ends. Check position of ignition electrodes per page 11. Adjust if needed. Check voltage to ignitor. If ignitor receives 120 VAC and doesn't generate spark, replace ignitor.
	Gas valves not opening	Check gas supply pressure to gas train. Pressure in excess of 14 inches w.c. will cause valves to lockup. Check voltage to gas valves. Are gas valves receiving 120 VAC? If gas valves are receiving 120 VAC and not opening, and gas supply pressure is below 14 inches w.c., replace gas valve(s).
	Airflow switch	Check electrical connections and sensing connections to airflow switch. If blower operates, check across switch to see if it makes. If switch is correctly connected, but won't close, replace airflow switch. To verify switch is receiving signal, connect a manometer across the sensing lines.
	Primary control defective	Check voltage to gas valves during TFI. If no voltage to valves, replace the primary control.

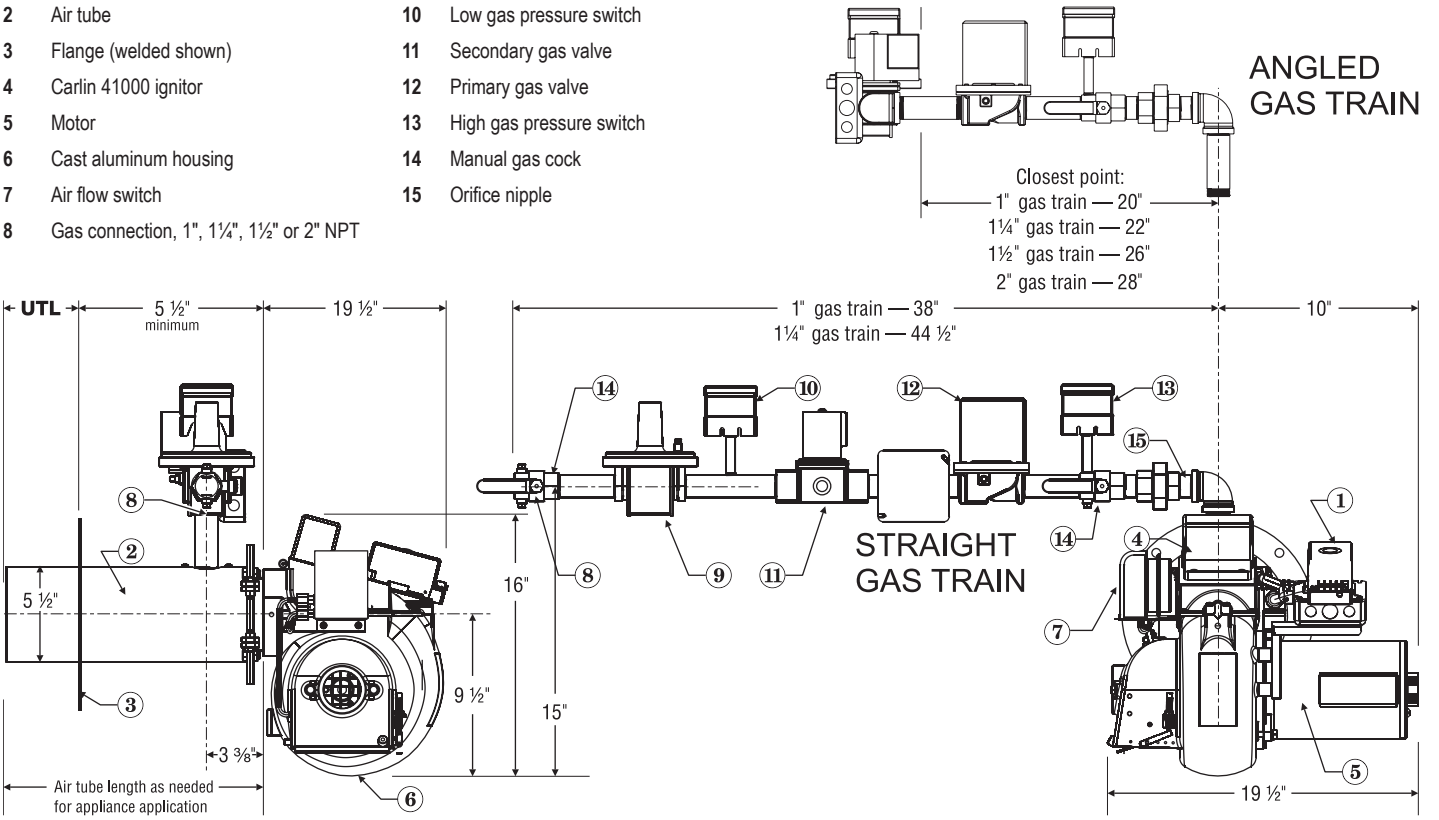
7. Troubleshooting (continued)

Problem	Possible cause	Corrective action
WARNING		These procedures must only be performed by a qualified service technician. Use care when performing tests on electrically or mechanically live parts. Disconnect power to burner/appliance and close main manual gas valve when removing components for service. Failure to comply could result in severe personal injury, death or substantial property damage.
Burner lights, but locks out after TFI	Insufficient flame signal	The flame signal at the 60200FR test jack must be at least 0.8 microamps. Check following if signal is lower. Flame rod may be touching ground, insulator may be broken, or contamination may cause a path to ground. Inspect and clean if necessary. See page 11 for more information. Check the flame rod position in burner per page 11. Adjust if necessary. The flame rod must be correctly positioned for best flame signal.
	Airflow	Check air damper setting against Table 1a, page 9.
	Orifice size	Check gas orifice size. See Table 1a, page 9.
	Manifold pressure	Check gas manifold pressure — should be between 3.2 and 3.8 inches w.c., unless specified
	Low gas supply pressure	Check line pressure at gas train entrance. Gas pressure must be at least 5 inches w.c. — If other appliances are on the same line or regulator, and burner pressure drops when they are on, the line is undersized. Contact your gas supplier. If gas pressure is always low, check the supply regulator setting and adjust if necessary. Inlet gas pressure must not exceed 14 inches w.c.
	Improper draft	Over-fire draft should not be higher than specified in the appliance manufacturer's instructions. Follow the appliance manual instructions to troubleshoot excess overfire pressure or poor draft problems if necessary.
	Flame rod grounded	Check flame rod and insulator. If the flame rod is grounded in any way, the control will lockout after the trial for ignition.
	120 VAC polarity	Check the power supply polarity. If hot and neutral wires are reversed, the flame rod circuit cannot sense flame correctly. The 60200FR control will lockout after the trial for ignition.

8. Dimensions and mounting information

Figure 13 *Dimensional data (shown with straight gas train)*

1 Carlin 60200FR primary
2 Air tube
3 Flange (welded shown)
4 Carlin 41000 ignitor
5 Motor
6 Cast aluminum housing
7 Air flow switch
8 Gas connection, 1", 1¼", 1½" or 2" NPT
9 Gas pressure regulator
10 Low gas pressure switch
11 Secondary gas valve
12 Primary gas valve
13 High gas pressure switch
14 Manual gas cock
15 Orifice nipple



Mounting burner to appliance

WARNING Positive overfire pressure applications: When firing with positive overfire pressure, do not exceed the pressure specified in the appliance manual.

Positive overfire pressure reduces maximum burner capacity. See Table 1a notes for estimated reduction in burner capacity with pressurized firing.

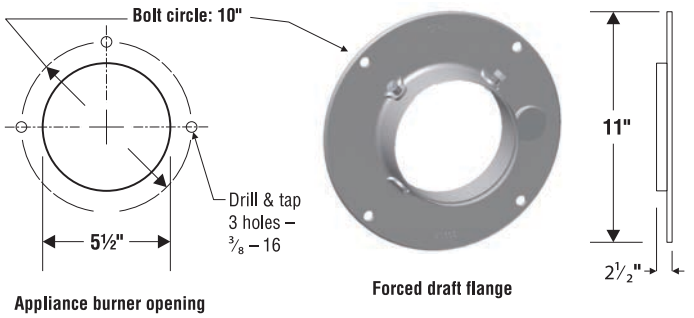
When using the adjustable flange, follow the steps in Figure 14 to prepare for pressurized firing.

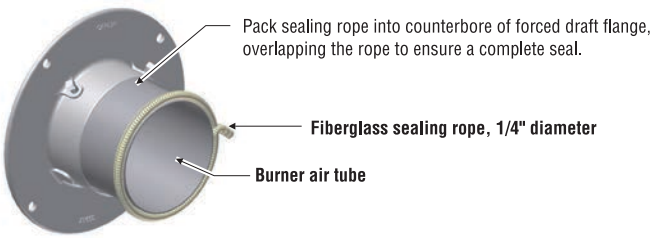
Failure to comply could result in severe personal injury, death or substantial property damage.

When using a welded flange burner, verify the insertion depth on the appliance and burner (see page 10).

If using the adjustable flange (Figure 14), measure the appliance insertion depth to the set the position of the flange on the air tube. Tighten the flange locking screws firmly. Prepare the appliance opening to the dimensions shown in Figure 14. Also read page 10.

Figure 14 *Adjustable flange mounting information*

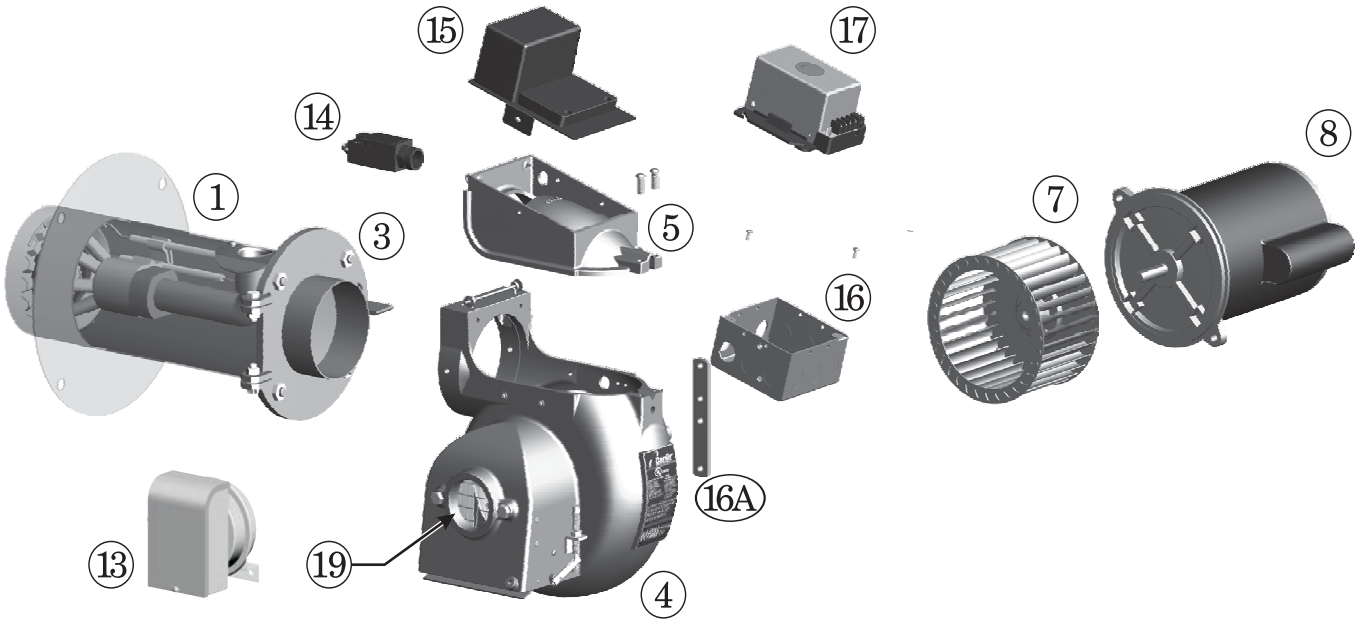


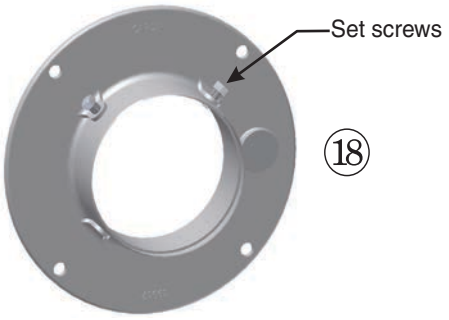


9. Replacement parts – Burner

Item number	Description		Part number
1	Air tube with gasket and flanged door assembly; welded appliance flange shown (specify appliance application and overall length of air tube) — Air tubes will be type **B**, **C** or **D** Combustion heads will be type **11**, **21**, or **31** (1" gas train connection) or type **12**, **22**, or **32** (1¼" gas train connection)		Consult factory
2	Gas manifold (specify overall length of air tube and input range required)		Consult factory
2a	Gas manifold gasket	1" . . . . . . 1¼"	99260 99430
3	Flanged door nuts (four required)		28357
4	Blower housing (with cover and pressure augmenter)		NA
5	Blower cover		NA
7	Blower wheel	6 ¼" diameter x 4" deep	98857
8	Motor	Carlin PSC, 1/2 hp, 3450 RPM Marathon, 1/2 hp, 3450 RPM	Consult factory 27706S
9	Combustion head	For 11, 12, 21 and 22 assemblies For 31 and 32 assemblies	99147 99427
9a	Static disc — Built into "**1x**" and "**2x**" heads (non-removable); not used in "**3x**" heads		NA
9b	Diffuser plate (**1x** heads only)		99162
	Combustion head assemblies (includes items shown on next page)	"**11**" combustion head assembly "**12**" combustion head assembly "**21**" combustion head assembly "**22**" combustion head assembly "**31**" combustion head assembly "**32**" combustion head assembly	99294 99535 99295 99536 99532 99516
9c	Retainer bolt (**1x** and **2x** heads only, included with head)		NA
10	Electrode/flame rod bracket assembly	Large . . . . . . Small	99153 99155
11a 11b	Ignitor electrodes	Left . . . . . . Right	99292 99293
12	Flame rod		99161
13	Airflow switch assembly (sensing lines not shown, but included with kit)	 Airflow switch High pressure sense line Low pressure sense line	 98521 99471 99472
14	Door interlock switch and mounting screws		99261KIT
15	Ignitor, Carlin electronic Model 41000 with cover plate		41000S0LC
16	Burner junction box, 4" x 4", with grommet, lock washer, conduit nipples (to burner housing)		99198CBLK
16a	J-box mounting bracket		99501B
17	Primary control, Carlin 60200FR microprocessor flame rod control		602002FR943S
18	Optional adjustable forced draft flange		99255
19	Air inlet screen		99438

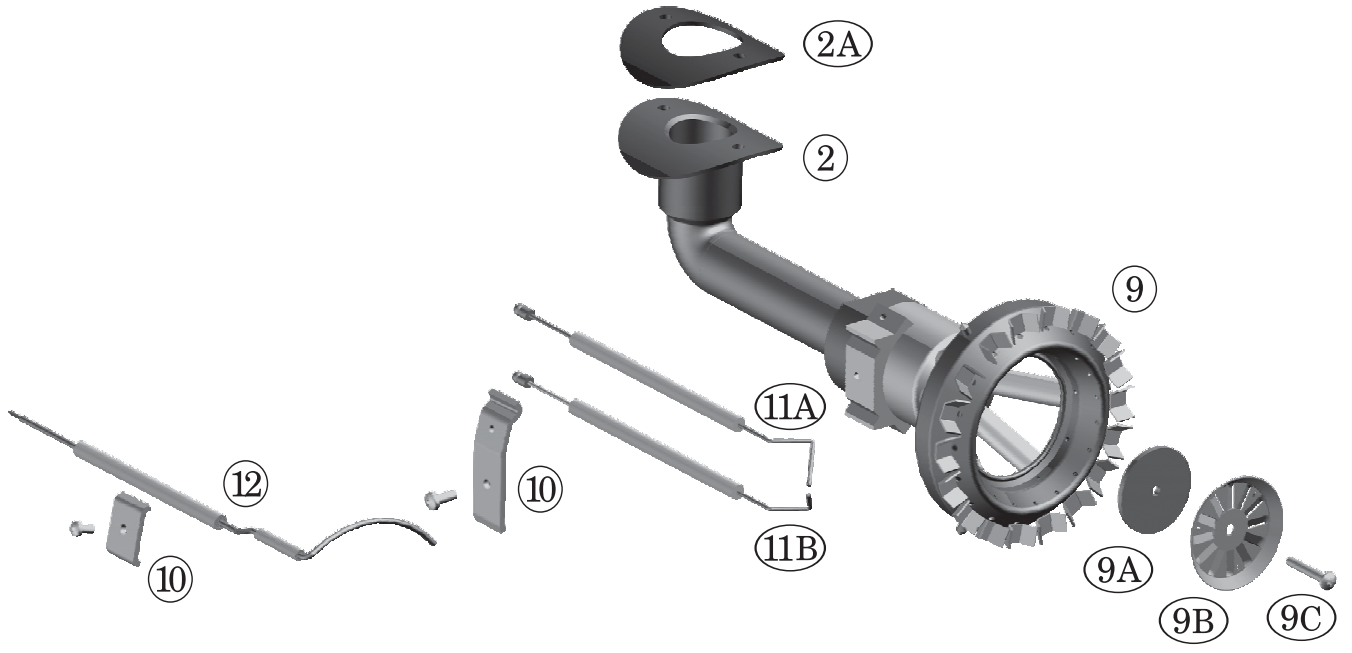
9. Replacement parts – Burner (continued)





NOTICE Burner is shown with welded flange, supplied only on burners ordered for specific appliance applications. Other burners are supplied with the optional forced draft adjustable flange (item 18). See page 23 for details.

Combustion head assembly



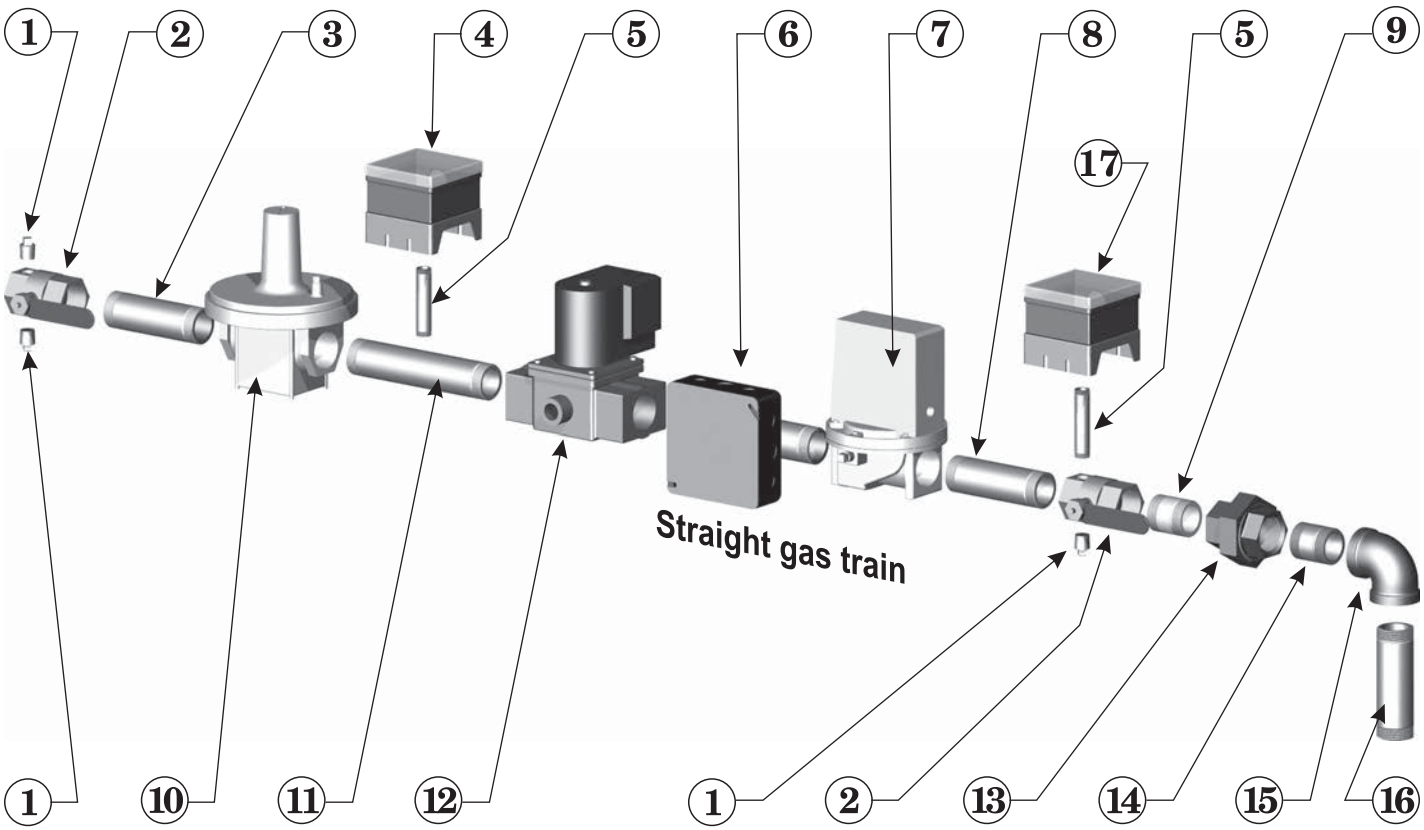
9. Replacement parts – Gas train

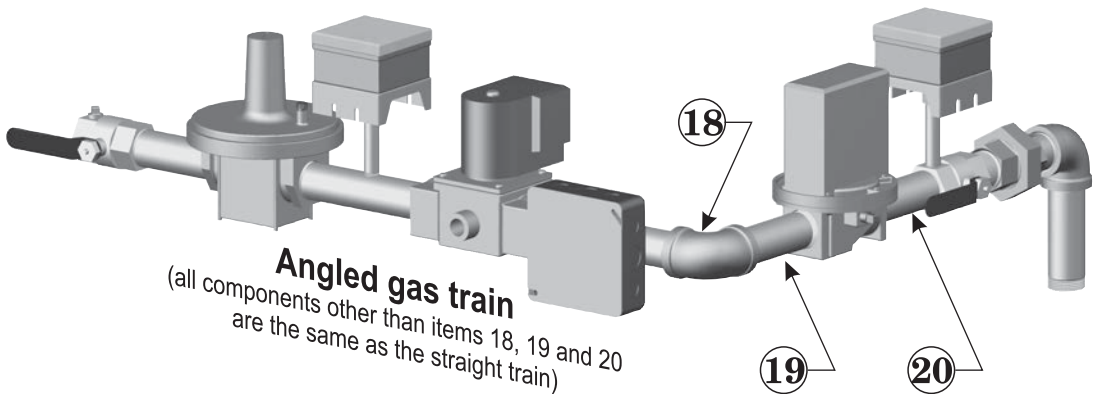
NOTICE: 1" NPT gas train is used up to 1100 Btuh Natural gas, 1500 Btuh Propane; 1¼" NPT is used for higher inputs.

Item No.	Description		Part Number
1	Pipe plug, 1/4" NPT (3 required)		Obtain locally
2	Gas cock	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT.....	99225 99245 99246 99926
3	Pipe nipple, schedule 40 steel	1" NPT x 2" long..... 1¼" NPT x 2" long... 1½" NPT x 2" long.... 2" NPT x 2" long.....	Obtain locally
4	Low gas pressure switch		99234
5	Pipe nipple, schedule 40 steel	1/4" NPT x 2" long...	Obtain locally
6	Pipe nipple, schedule 40 steel with 4 x 4 junction box	1" NPT x 7" long..... 1¼" NPT x 7" long... 1½" NPT x 7" long.... 2" NPT x 10" long....	99517 99443 99933 99934
7	Primary gas valve, Honeywell V48A (must be mounted horizontally, as shown)	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT..... Bleed restrictor, fixed..	99227 99434 99434A 99434B 99228
8	Pipe nipple, schedule 40 steel	1" NPT x 4" long..... 1¼" NPT x 4" long... 1½" NPT x 4" long.... 2" NPT x 4" long.....	Obtain locally
9	Pipe nipple, schedule 40 steel	1" NPT x 2" long..... 1¼" NPT x 2" long... 1½" NPT x 2" long.... 2" NPT x 2" long.....	Obtain locally
10	Gas pressure regulator, Maxitrol	RV-61, 1" NPT..... RV-81, 1¼" NPT..... RV-??, 1½" NPT ..... RV-??, 2" NPT..... Vent limiting orifice...	99233 99432 99432A 99432B Apply local codes

Item No.	Description		Part Number
11	Pipe nipple, schedule 40 steel with 1/4" NPT tapping	1" NPT x 6" long..... 1¼" NPT x 6" long... 1½" NPT x 7" long... 2" NPT x 10" long....	99239 99442 9993170 9993210
12	Secondary gas valve, Honeywell V4295	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT.....	99229 99435 99435A 99435B
13	Union, black iron	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT.....	Obtain locally
14	Orifice nipple w/ plug (with starter orifice 9/32" drill)	1" NPT schedule 40 steel x 2" ..... 1¼" NPT.....	9925020 9947620
15	Pipe elbow, black iron	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT.....	Obtain locally
16	Pipe nipple, schedule 40 steel	1" NPT x 3" long..... 1¼" NPT x 3" long... 1½" NPT x 3" long.... 2" NPT x 3" long.....	Obtain locally
17	High gas pressure switch		99235
18	Pipe elbow, 90° black iron	1" NPT..... 1¼" NPT..... 1½" NPT..... 2" NPT.....	Obtain locally
19	Pipe nipple, schedule 40 steel	1" NPT x 2" long..... 1¼" NPT x 2" long... 1½" NPT x 2" long.... 2" NPT x 2" long.....	Obtain locally
20	Pipe nipple, schedule 40 steel	1" NPT x 4" long..... 1¼" NPT x 4" long... 1½" NPT x 4" long.... 2" NPT x 4" long.....	Obtain locally

9. Replacement parts – Gas train (continued)





Installation/service certificate

Installation data

Burner model	Serial number	Measured firing rate, Btuh	Gas orifice drill size	Manifold gas pressure, IWC	Inlet gas pressure, IWC
O2%	CO2%	CO, PPM	Flame Signal	Fuel (natural or propane)	Were controls tested?
Comments about installation/start-up:					
Installer's name:	Company name:		Company address:		Phone:

Service history

Date	Technician	Company/address	Describe work performed